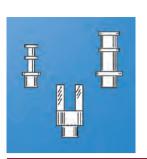
138



Other platings available upon request.

CUSTOM BUILT TERMINAL BOARDS

SPECIFICATIONS

SPECIAL TERMINALS

sketch or print.

STYLES

MATERIAL: Brass - Per ASTM-B16, Bright Electro-Tin per MIL-T-10727 Type 1.

Custom terminals can be manufactured to your specifications. Complete facilities available to meet your

We are specialists in the assembly of terminals, eyelets, clips and special hardware. Quotations on special terminal boards furnished promptly upon receipt of sample, sketch or print. Assembly service using

production requirements. Quotations on special terminals furnished promptly upon receipt of sample,

customer supplied materials also available. (Refer to pages 130-132 for standard terminal boards.)

- Single, double and triple turrets
- Double-ended (feed-thru)
- Split-type (fork)
- Tubular (hollow)
- Swage and thread mounting types available
- Bright Tin plated for extended shelf life and excellent solderability
- Wide variety of sizes to suit space and wire size requirements

ORDERING INFORMATION

Keystone standardized terminals are available for various board thicknesses.

To specify a terminal, select the "CAT. NO." and "DASHED NUMBER" that corresponds with the board thickness to be used.

DASH NUMBERS (Board Thicknesses)

- -1 for .032 (.81) thick Board
- -2 for .062 (1.57) thick Board
- -3 for .093 (2.36) thick Board
- -4 for .125 (3.2) thick Board

Example: 1503-1 for .032 (.81) thick Board 1503-2 for .062 (1.57) thick Board



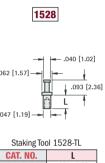
STAKING TOOLS

For easy mounting of terminals to insulators and PC boards. Standard and "special order" staking tools are available. Cat. No. "TL" designates a tool consisting of a TOP STAKING PUNCH and a BOTTOM ANVIL. Manufactured from steel with zinc plate. Punch and anvil are precision machined and hardened to insure long life. Refer to page 135.

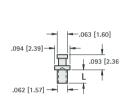
CUSTOM BUILT STAKING TOOLS

Custom prototype and production staking tools can be furnished for Single-End, Double-End, Fork Terminals, Extruded Lugs, Eyelets, Rivets, etc. Contact our Engineering Department for details.

SINGLE, DOUBLE & TRIPLE TURRET



Staking Tool 1528-TL	
L	
.051 (1.30)	
.082 (2.08)	
.113 (2.8)	
.145 (3.6)	

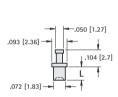


1508

Staking 1001 No. 1L-1	
CAT. NO.	L
1508-1	.053 (1.35)
1508-2	.084 (2.13)
1508-3	.115 (2.9)
1508-4	.147 (3.7)

1573

Staking Tool No. Tl. 1

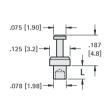


1572

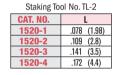
Staking 1001 NO.1L-1	
CAT. NO.	L
1572-1	.051 (1.30)
1572-2	.082 (2.08)
1572-3	.113 (2.8)
1572-4	.145 (3.6)

1502

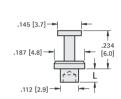
Staking Tool No TL 1



1520



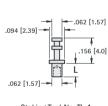
1514



1532

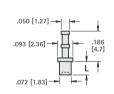
Staking Iour No. 12-0	
CAT. NO.	L
1532-1	.078 (1.98)
1532-2	.109 (2.8)
1532-3	.141 (3.5)
1532-4	.172 (4.4)

Staking Tool No. TL S

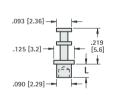


1593

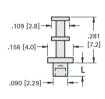
Staking Tool No. TL-1	
CAT. NO.	L
1593-1	.054 (1.37)
1593-2	.084 (2.13)
1593-3	.115 (2.9)
1593-4	.147 (3.7)



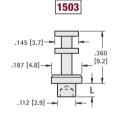
Staking Tool No. TL-1	
CAT. NO.	L
1573-1	.051 (1.30)
1573-2	.082 (2.08)
1573-3	.113 (2.8)
1573-4	.145 (3.6)



Staking Tool No. TL-2 CAT. NO. .078 (1.98) 1502-1 1502-2 .109 (2.8) 1502-3 .141 (3.5) 1502-4 .172 (4.4)

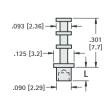


Staking Tool No. TL-5 CAT. NO. .078 (1.98) 1514-1 1514-2 .109 (2.8) 1514-3 .141 (3.5) .172 (4.4) 1514-4



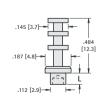
Staking Tool No. TL-8

CAT. NO.	L
1503-1	.078 (1.98)
1503-2	.109 (2.8)
1503-3	.141 (3.5)
1503-4	.172 (4.4)



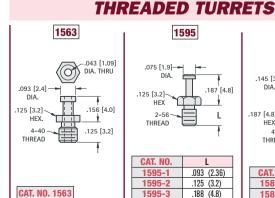
1598

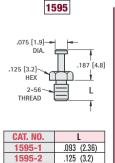
Staking Tool No. TL-2	
CAT. NO.	L
1598-1	.062 (1.57)
1598-2	.094 (2.39)
1598-3	.125 (3.2)
1598-4	.156 (3.9)

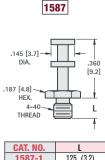


1527

Staking Tool No. TL-8 CAT. NO. .078 (1.98) 1527-2 .109 (2.8) .141 (3.5) 1527-4 .172 (4.4)





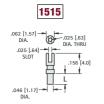


.125 (3.2) 1587-1 1587-2 .188 (4.8)



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.188 (4.8)



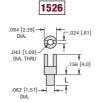
Staking Tool 1515-TL

CAT. NO.	L
1515-1	.058 (1.47)
1515-2	.089 (2.26)
1515-3	.120 (3.1)
1515-4	.150 (3.8)

1533 .043 [1.09] DIA. THRU .060 [1.52]

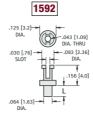
Staking 1001 Special Order	
L	
.084 (2.13)	
.115 (2.9)	
.147 (3.7)	

1525



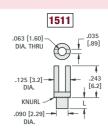
Staking Tool No. TL-3

CAT. NO.	L
1526-1	.054 (1.37)
1526-2	.084 (2.13)
1526-3	.115 (2.9)
1526-4	.147 (3.7)



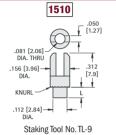
Staking Tool No. TL-2

Staning 1001 No. 12 2	
CAT. NO.	L
1592-1	.051 (1.30)
1592-2	.082 (2.08)
1592-3	.113 (2.8)
1592-4	.145 (3.6)



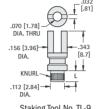
Staking Tool No. TL-3

CAT. NO.	L
1511-2	.109 (2.8)
1511-3	.141 (3.5)
1511-4	.172 (4.4)

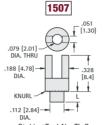


1510-3

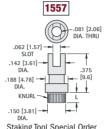
1510-4









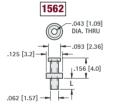


Staking Tool Special Order .109 (2.8) 1557-2 1557-3 .141 (3.5) 1557-4 .172 (4.4)



Custom turret terminals can be machined to your exact specifications. Standard and special terminals can be staked onto special boards. Please email/fax your design to our Engineering Department.

TUBULAR TURRETS

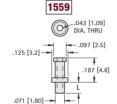


.109 (2.8)

.141 (3.5) .172 (4.4)

Staking Tool No. TL-2

CAT. NO.	L
1562-1	.054 (1.37)
1562-2	.084 (2.13)
1562-3	.115 (2.9)
1562-4	.147 (3.7)



Staking Tool No. TL-2

CAT. NO.	L
1559-1	.062 (1.57)
1559-2	.094 (2.39)
1559-3	.125 (3.2)
1559-4	.156 (3.9)





Staking Tool Special Order

CAT. NO.	L
1633-1	.051 (1.30)
1633-2	.082 (2.08)
1633-3	.113 (2.8)
1633-4	.145 (3.6)





Staking Tool No. TL-4

CAT. NO.	L
1574-1	.051 (1.30)
1574-2	.082 (2.08)
1574-3	.113 (2.8)
1574-4	.145 (3.6)

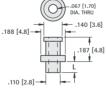




Staking Tool No. TL-5

otaling fool No. 12 o	
CAT. NO.	L
1540-2	.107 (2.7)
1540-3	.141 (3.5)
1540-4	.172 (4.4)





Staking 1001 No. 1L-8	
CAT. NO.	Г
1519-1	.078 (1.98)
1519-2	.109 (2.8)
1519-3	.141 (3.5)
1519-4	.172 (4.4)

1613



Staking Tool No. TI-4

otaking foor No. 12 4	
CAT. NO.	L
1613-1	.051 (1.30)
1613-2	.082 (2.08)
1613-3	.113 (2.8)
1613-4	.145 (3.6)

1575



Staking Tool No. TL-4

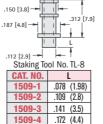
CAT. NO.	L
1575-1	.051 (1.30)
1575-2	.082 (2.08)
1575-3	.113 (2.8)
1575-4	.145 (3.6)





CAT. NO.	L
1582-1	.075 (1.91)
1582-2	.105 (2.7)
1582-3	.135 (3.4)
1582-4	.165 (4.2)

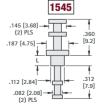




1583 .186 [4.72] .093 [2.36] .072 [1.83] .164 [4.17]

Staking Tool No. TL-4

Staking 1001 No. 1L-4	
CAT. NO.	L
1583-1	.051 (1.30)
1583-2	.082 (2.08)
1583-3	.113 (2.8)
1583-4	.145 (3.6)



Staking Tool No. TL-12

	CAT. NO.	L
	1545-2	.105 (2.7)
	1545-3	.135 (3.4)
	1545-4	.165 (4.2)