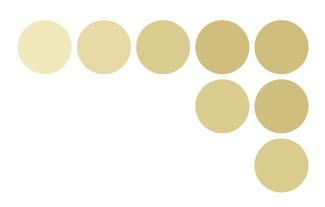


Fiber Sensors Best Selection Catalog



OMRON's Fiber Sensors continue to support an increasing range of applications.

This catalog brings you the latest information on our Fiber Units.

E32-series Fiber Units

Amplifier Units



E3X-DA-S/-MDA Series

E3X-NA Series



Standard Models First, Our Standard Lineup



These Fibers Units can be used in a variety of applications, such as detecting the presence of workpieces and positioning.

A Wide Variety of Shapes for Adapting to Different Installation Locations

Choose the model that suits the installation space from a wide variety of shapes and sizes (7 shapes, in standard or small sizes).



Space Savings and Simple Mounting Flat Models

Flat models that allow simple screw mounting and straightforward wiring have been added to the lineup. Using these models eliminates the problem of fibers getting caught on surrounding objects.



Detect Workpieces in Tight Spaces

Custom-produced Sleeves

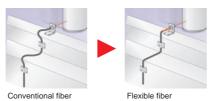
Models with sleeves allow detection in tight spaces. We will perform the time-consuming task of fashioning the sleeve, with a length and bends to suit the space (except for ultrafine sleeves).



WOUCEIS WILLI SIEEVES

Flexible, Pliable Fiber That Can Be Handled Like Wire

We have developed a broad range of fibers to meet a wide variety of needs. Multicore (flexible) fiber is a new type of standard fiber that can be used like wire without worrying about the bending radius. We have also produced fiber that will not break when used in moving parts and fiber that is not degraded by contact with oil.



You will certainly appreciate the ease of use that flexible fiber ensures

Length Can Be Specified in 1-m Units Saving Energy and Work

We will produce fiber of the required length (in meter units). For large-scale installations, specifications of up to 20 m can be handled. (Specifications of 0.3 m and 0.5 m are also possible.)



Special-beam Models

Detection with Increased Reliability ••• P10

A variety of heads incorporating the latest optical technology makes it possible to solve common problems related to detection and to increase reliability.

E32-C42+ E39-F3A

 Resistant to dust and dirt
 Capable of detecting small workpieces

Resistant to workpiece vibration Use these models to handle unstable detection conditions.



models

E32-I 24I

E32-T17L

Environmentresistive Models

High Resistance to External Conditions with Fiber ••• P14

E32-T16J

We have developed model variations for adapting to a variety of environmental conditions. These models enable detection in high-temperature environments and vacuums.







Chemical-resistant models

High-temperature environments
Environments subject to the splattering of chemicals
Vacuums
Use these models to handle applications in special environments.

Applicationspecific Models

Fiber Units for the Food-packaging, Semiconductor, and FPD Industries ••• ► P16

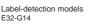
These models, which were developed for specific applications, offer top-quality detection performance.

- Label detection
- Liquid-level detection
- Alignment and mapping of glass substrates
- Wafer mapping Use these models for specific applications.



Alignment-check models

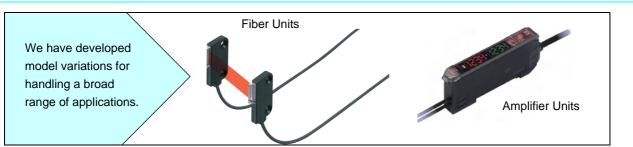
E32-L16





Liquid-level detection models E32-D36T

Selection Guide



Fiber Units

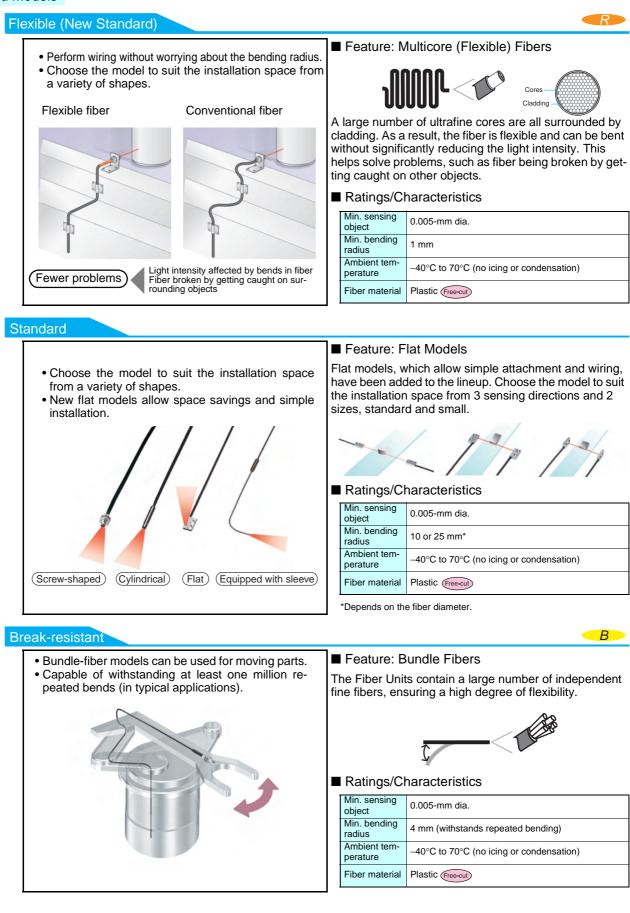
Detection conditions	Environmental conditions	Standard environments	Special environments High-temperature environ- ments (up to 400°C) Environments subject to scat- tering of chemicals and oil Vacuum environments
Standard detection	 Workpiece presence Positioning Level differences and marks 	Standard Models • • • P.6 Workpiece presence Positioning Level differences Marks	Environment-resistive Models • • • P.14
Special- beam	 Long-distance sensing, resistance to dust and dirt Small beam, resistance to rattling Detection of transparent objects 	Special-beam Models • • • P.10	
Application- specific	 Labels Liquid level Alignment and mapping of glass sub- strates Wafer mapping 	Application-specific Models • • • P.16	

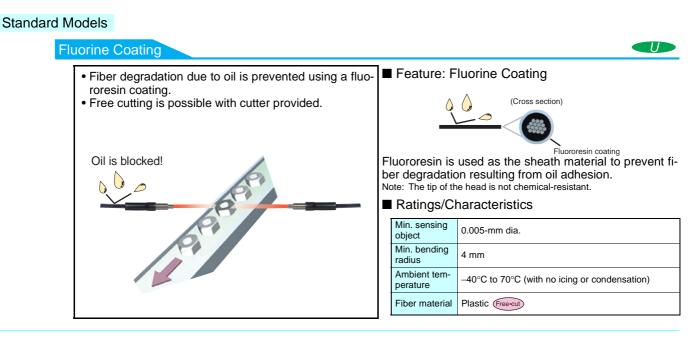
Amplifier Units

Туре	Digita	l	Manual
Appearance	and the second sec	2-channel models	
Response time	48 μs, 1 ms, or 4 ms (2-output models: 80 μs, 1 ms, or 4 ms)	100 μs, 1 ms, or 4 ms	200 μs (high-speed models: 20 μs)
Light source	Red, green, blue, or infrared LED	Red or green LED	
Function	Dual display (including digital, bar, perc Threshold adjustment performed manu OFF-delay, ON-delay, one-shot timer (a	ally or by teaching	LED bar display (5 levels) 8-turn sensitivity adjuster OFF delay timer (fixed at 40 ms)
	Advanced-function models are available (2-output/input models).		Water-resistant models are available.
Models	E3X-DA□-S E3X-DA□TW-S (2-output model) E3X-DA□RM-S (input model)	E3X-MDA	E3X-NA E3X-NA F (high-speed model) E3X-NA V (water-resistant model)

Overview of Features, Appli	cations, and Variations
Standard Models	Flexible (New Standard)
	Standard
	Break-resistant
	Fluorine Coating
Special-beam Models	Long Distance, High Power F
	Ultracompact, Ultrafine Sleeve F
	Coaxial, Small Spot F
	Fine Beam (Narrow Vision Field)
	Area Sensing F
	Retroreflective F
	Limited-reflective
Environment-resistive Models	Heat-resistant F
	Chemical-resistant F
	Vacuum-resistant F
Application-specific Models	Label Detection F
	Liquid-level Detection F
	Glass-substrate Alignment F
	Glass-substrate Mapping F
	Water Mapping F
Ordering Information	
Through-beam Fiber Units	F
Fiber Units with Reflective Sensors	s
Application-specific Fiber Units	F
Ratings/Characteristics	F
Disconsister	
Dimensions	
-	F
	s F
Application-specific Fiber Units	F

Standard Models

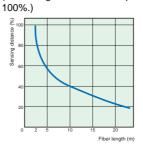




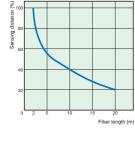


Model Number Used for Ordering Standard model number + Fiber length Fiber length: 0.3 m, 0.5 m, or any length from This customization/delivery service applies to standard models. It is aimed at reducing industrial waste and simplifying the installation procedure.

■ Fiber Length vs. Sensing Distance Through-beam Fiber Units (Fiber length of 2 m corresponds to



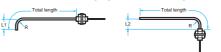
Fiber Units with Reflective Sensors (Fiber length of 2 m corresponds to 100%.)



■ Model Number Used When Changing Only the Sleeve Length



■ Model Number Used When Changing the Sleeve Length and Bends



Model Numbers Incorporating the Bending Radius, R, and Dimensions L1 and L2 Specifying L1 Only (Units: mm) Specifying L2 Only

opecity		(Units: mm)	opeony		(Units: mm)
Bending radius	L1 (±1)	Model number	Bending radius	L2 (±1)	Model number
R5	10	E32-*1C200*2-S*3A1	R5	5	E32-*1C200*2-S*3A3
КЭ	15	E32-*1C200*2-S*3A2	КЭ	10	E32-*1C200*2-S*3A4
R7.5	12.5	E32-*1C200*2-S*3B1	R7.5	7.5	E32-*1C200*2-S*3B3
17.5	17.5	E32-*1C200*2-S*3B2	1.5	17.5	E32-*1C200*2-S*3B4
R10	15	E32-*1C200*2-S*3C1	R10	10	E32-*1C200*2-S*3C3
K IU	20	E32-*1C200*2-S*3C2	KIU	20	E32-*1C200*2-S*3C4
R12.5	17.5	E32-*1C200*2-S*3D1	R12.5	12.5	E32-*1C200*2-S*3D3
112.5	22.5	E32-*1C200*2-S*3D2	112.5	22.5	E32-*1C200*2-S*3D4

"1: Insert "T' for Through-beam Fiber Units and "D" for Fiber Units with Reflective Sensors "2: Insert the "B" or "F" that appears at the end of the original model number. "3: Insert '50" if the total length is 50 mm. The total length must not exceed 120 mm.

(Sleeve Length and Bends)

1 to 20 m (in 1-m units)

Applicable Models Standard models

Applicable Models
 E32-TC200B/E32-TC200F
 E32-DC200B/E32-DC200F
 The E32-DC200B cannot be bent.

Features/Applications

Standard Moo	lel Variatior							Sensing distance (See note	
Through-bear	n Fiber Ul	nits						Model	
Type (See note 2.)				Standard		Break-resistant		Fluorine coating	
Shape of head		Flexible and pl	iable			Withstands re bending		Cable protected oil	against
Screw-shaped (top-view)	M4		530		760		680		68
━━━━━━━━━━━━━━━━━━━━━━━━━━━━━━━━━━=	M3	E32-T11R	130	E32-TC200	220	E32-T11	200	E32-T11U	
		E32-T21R		E32-TC200E		E32-T21			
(with sleeve)	M4 (1.2-dia.		530		760				
━⊕⇒→=⊕=	sleeve) M3	E32-TC200BR	130	E32-TC200B	220				
	(0.9-dia. sleeve)	E32-TC200FR		E32-TC200F					
Cylindrical (top-view)	3 dia.		530		760		680		
; →;	1.5 dia.	E32-T12R	130	E32-T12	220	E32-T12B	200		
		E32-T22R		E32-T222	-	E32-T22B			1
(side-view)	3 dia.		210		460				
	1 dia.	E32-T14LR	50	E32-T14L	130				
T T	i ula.	E32-T24R	50	E32-T24	150				
Flat (top-view)	$15 \times 8 \times 3$		530		760		680		
		E32-T15XR		E32-T15X		E32-T15XB			
	12 × 7 × 2	E32-T25XR	130	E32-T25X	220	E32-T25XB	150		
	$15 \times 8 \times 3$		210		460	232-12370			
(side-view) © → ©		E32-T15YR		E32-T15Y					
ΊГ	$12\times7\times2$		50		130		1		-
	15 × 8 × 3	E32-T25YR	210	E32-T25Y	460				
(flat-view) ∏ → []		E32-T15ZR		E32-T15Z					
ΙΪ	$12 \times 7 \times 2$		50		130				
		E32-T25ZR		E32-T25Z					

Note 1. The sensing distances apply for use in combination with the E3X-DA-S Amplifier Unit (general-purpose, standard mode). 2. These symbols are defined as follows. P: Flexible fiber, B: Bendable fiber, Flexible fiber.

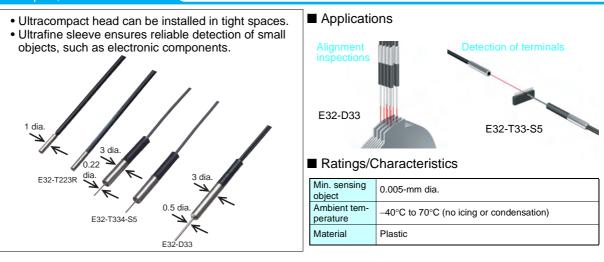
Standard Mod Overview of Mod		IS						Sensing dista (See no	
Fiber Units wi	th Reflect	ive Sensors						Mod	el
(S	Type ee note 2.)	Flexible (New Star	ndard)	Standard	D	Break-res			coating
Shape of head		Flexible and plia	able			Withstands r bendir		Cable protect oil	-
Screw-shaped (top-view)	M6		170		300		170		170
	M3	E32-D11R	30	E32-DC200	80	E32-D11	30	E32-D11U	
		E32-D21R		E32-DC200E		E32-D21			
	M6		170		300				
(with sleeve)	(2.5-dia. sleeve)	E32-DC200BR		E32-DC200B					
-db	M3 (1.2-dia.		30		80				I
	sleeve)	E32-DC200FR		E32-DC200F					
Cylindrical (top-view)	3 dia.		170		230		70		
		E32-D12R		E32-D12		E32-D221B			
	3 dia. (1.5 dia.)		30		80		30		i
		E32-D22R		E32-D22		E32-D22B			
(side-view)	6 dia.		45		110				
		E32-D14LR		E32-D14L					
	2 dia.		15		30				
		E32-D24R		E32-D24					
Flat (top-view)	$15 \times 10 \times 3$		170		300		170		
ᠵ᠆ᢆ᠍		E32-D15XR		E32-D15X		E32-D15XB			
	$12 \times 7 \times 2$		30		80		50		
		E32-D25X		E32-D25X		E32-D25XB			
(side-view)	$15 \times 10 \times 3$		40		100				
⊚		E32-D15YR		E32-D15Y					
Λ	$12 \times 8 \times 2$		8		20				
		E32-D25YR		E32-D25Y					
(flat-view)	$15 \times 10 \times 3$		40		100				
Ţ≓		E32-D15ZR		E32-D15Z					
Λ	$12 \times 8 \times 2$		8		20				
		E32-D25ZR		E32-D25Z					
		· · · · ·		E3Y DA S Amplifior Llr					

Special-beam Models

 Powerful beam reduces influe 	ence of dust and dirt.	Application	ons	
 Long sensing distance enablinstallations. 	les use in large-scale	Detecting p lucent) cont	arts inside (trans- ainers	Detecting workpieces in coating processes
U	P	E32-	T11L	E32-T17L
		■ Ratings/C	Characteristics	
		Ambient tem- perature	$-40^{\circ}C$ to $70^{\circ}C$ (no	icing or condensation)
E32	-T14	Fiber material	Plastic (Free-cut)	

Туре	Features	Shape, sensing distance (mm)*	Model number				
eam	Equipped with large lens	— = 20,000	E32-T17L				
hrough-beam	Side-view, screw mounting	3,400	E32-T14				
Thrc	M4 screw	∰_→1,330	E32-T11L				
e e	Equipped with large lens	₹ 700	E32-D16				
Refle- ctive	M6 screw	 400	E32-D11L				

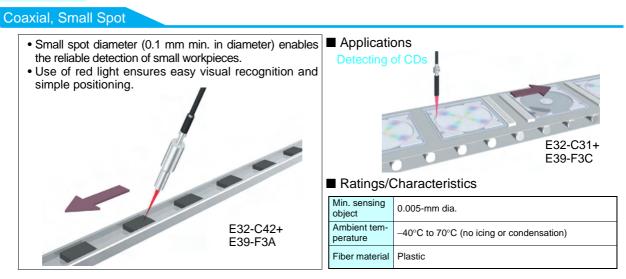
Ultracompact, Ultrafine Sleeve



Overview of Model Variations

Туре	Features	Shape, sensing distance (mm)*	Model number
eam	1-dia. cylinder		E32-T223R
nrough-beam	0.5-dia. sleeve (0.25-dia. opening)	44	E32-T33-S5
Throu	0.22-dia. sleeve (0.1-dia. opening)	 5	E32-T334-S5
ц а	0.8-dia. sleeve	16	E32-D33
Refle- ctive	0.5-dia. sleeve	≓3	E32-D331

Special-beam Models

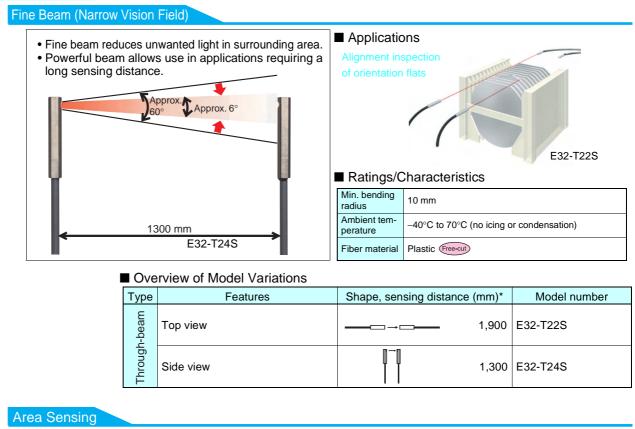


Overview of Model Variations

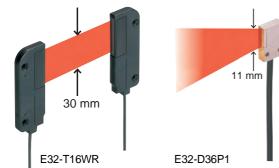
Туре	Features	Shape, sensing distance (mm)*	Model number
	Coaxial, M6 screw	300	E32-CC200
	Coaxial, 3-dia. cylinder	—	E32-D32L
reflective	Small spot	0.1-dia. spot at a distance of 7 mm	E32-C41+ E39-F3A-5
Coaxial, refle	Small variable spot	Spot diameter variable in the range 0.1 to 0.6 mm at distances in the range 6 to 15 mm	E32-C42+ E39-F3A
Соа	Long distance, small spot	0.5-dia. spot at 17 mm	E32-C31+ E39-F3B
	Long distance, parallel light	Spot diameter of 4 mm max. at distances in the range 0 to 20 mm	E32-C31+ E39-F3C

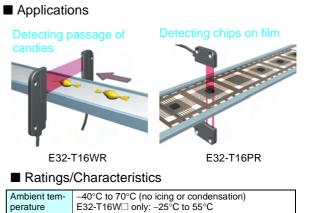


Special-beam Models



- These Fiber Units ensure greater reliability with the detection of position inconsistencies in passing workpieces and the presence of workpieces with holes.
- Wide sensing bands of 11 and 30 mm (through-beam models) enable the detection of large position inconsistencies.





Overview of Model Variations

Туре	Features	Shape, sensing distance (mm)*	Model number				
am	Sensing width: 11 mm	840	E32-T16PR				
Through-beam	Sensing width: 11 mm Flat-view	750	E32-T16JR				
Thro	Sensing width: 30 mm	1,300	E32-T16WR				
Refle- ctive	Beam width: 11 mm	150	E32-D36P1				

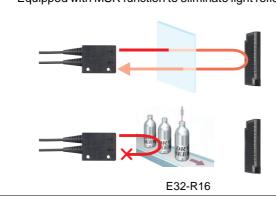
Fiber material

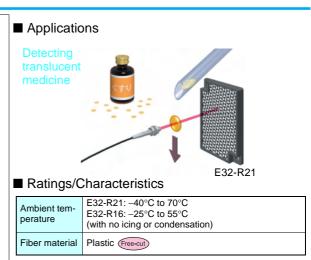
Plastic (Free-cut)

Special-beam Models

Retroreflective

The return optical path ensures that more light is interrupted by transparent workpieces than with through-beam models.
Equipped with MSR function to eliminate light reflect-





Overview of Model Variations

Туре	Features	Shape, sensing distance (mm)	Model number
-ore-	MSR function, M6 screw		E32-R21
Retroi	MSR function, screw mounting, long distance	1,500	E32-R16

Limited-reflective

- Applications • Limited-reflective models eliminate light reflected from distant objects. **Detecting wafers** • Small level differences can be reliably detected. pins • The optical-axis direction can be selected according to the installation space. E32-L25L E32-L24L -detection rand Ratings/Characteristics Detection rar Min. sensing 0.005-mm dia. object Plastic Free-cut Fiber material 200°C models only: Glass E32-L24L
 - Overview of Model Variations

Туре	Features	Shape, sensing distance	(mm)*	Model number
ve	Ultracompact, flat-view Ideal for checking stocks of glass sub- strates	1↓	0 to 4	E32-L24S
Limited-reflective	Heat-resistant up to 105°C, top-view		4 to 9 er: 7.2)	E32-L25L
imited-	Wide sensing range, flat-view		0 to 15	E32-L16
	Heat-resistant up to 200°C, flat-view		4 to 10	E32-L86

Environment-resistive Models

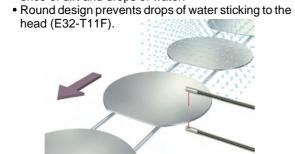
These Fiber Units can be used for various applica- tions in temperatures up to 400°C.	 Applications Detecting wafers in high-temperature environments E32-T61-S Ratings/Characteristics 			
		150°C models		igher models
		150 C models	E32-T81R	All other models
			E32-D81R	
	Min. bending radius	35 mm	10 mm	25 mm

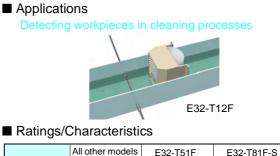
Overview of Model Variations

Туре	Ambient tem- perature	Features	Shape, sensing distance (mm)*	Model number
am	–40°C to 150°C	M4 screw	—_⊕ → ⊕ — 760	E32-T51
Through-beam	-40°C to 200°C	L-shaped, long distance	1,300	E32-T84S-S
Thre	–60°C to 350°C	M4 screw	₩₩₽ → □1	E32-T61-S
-e -	–60°C to 350°C	M6 screw	<i>‱‱</i> 90	E32-D61-S
Refle- ctive	$-40^{\circ}C$ to $400^{\circ}C$	M6 screw, with sleeve		E32-D73-S

Chemical-resistant

• Built-in lens and high-power beam reduce the influence of dirt and drops of water.





	All other models	E32-T51F	E32-T81F-S
Ambient tem- perature	$-40^{\circ}C$ to $70^{\circ}C$	-40°C to 150°C	–40°C to 200°C
Fiber material	Plastic Free-cut (fluororesin coat	ing)	Glass (fluororesin coating)

Overview of Model Variations

E32-T14F

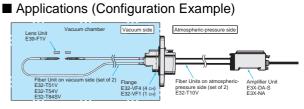
Туре	Features	Shape, sensing distance (mm)*	Model number
beam	Water-resistant round head	==]] → _]] = 2,000	E32-T11F
d-ngh-b	Built-in lens, high power		E32-T12F
Thro	Heat-resistant up to 200°C	- 700	E32-T81F-S
Refle- ctive	Built-in lens, high power	≓ 95	E32-D12F

Environment-resistive Models

Vacuum-resistant

- These models can be used in high-vacuum environments at pressures from 10⁻⁵ to 0.1 Pa.
 The 4-channel multi-flange, which has a maximum leakage rate of 1×10⁻¹⁰ Pa·m³/s, contributes to space savings.





Ratings/Characteristics

	120°C models	200°C mod- els	Atmospheric- pressure side
Min. bend- ing radius	30 mm	25 mm	
Fiber mate- rial	Glass (fluorores- in coating)	Glass (SUS spiral coating)	Plastic Free-cut

Overview of Model Variations

Туре	Features	Shape, sensing distance (mm)*	Model number
m	M4 screw, top-view, heat-resistant up to 120°C, long distance	□	E32-T51V+ E39-F1V
ough-beam	L-shaped, heat-resistant up to 120°C	130	E32-T54V 1M
Throu	L-shaped, long distance, heat-resis- tant up to 200°C	480	E32-T84SV 1M

*The sensing distances apply for use in combination with the E3X-DA-S Amplifier Unit (general-purpose, standard mode).

Fiber Units on Atmospheric-pressure Side

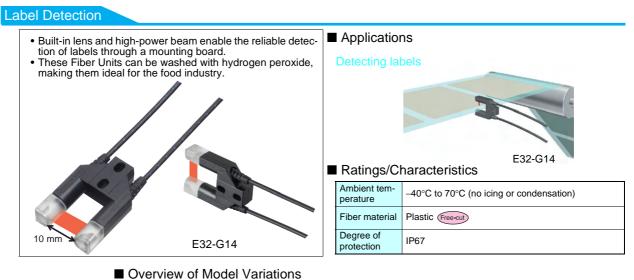
Appearance	Туре	Model number
\bigcirc	Common	E32-T10V 2M
Flanges		
Ammonitorion	Turne	Madal number

Appearance	Туре	Model number
	4-channel flange	E32-VF4
	1-channel flange	E32-VF1

■ Ratings/Characteristics

Number of channels		1 channels
Item Model number	E32-VF4	E32-VF1
Leakage rate	1×10 ⁻¹⁰ Pa⋅m ³ /s max.	
Ambient temperature	Operating: –25°C to 55°C Storage: –25°C to 55°C	
Material	Aluminum (A5056)	Stainless steel (SUS304) Aluminum (A5056)
Flange-seal material	Fluorocarbon rubber (Viton)	
Weight (packed state)	Approx. 280 g	Approx. 240 g

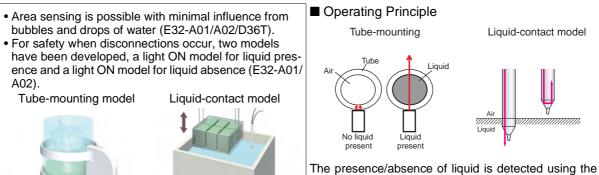
Application-specific Models



Туре	Features	Shape, sensing distance (mm)*	Model number
n-beam	Slot sensor, no adjustment of optical axis required	10	E32-G14
Through	Screw mounting, side-view	3,400	E32-T14

Liquid-level Detection

E32-D36T



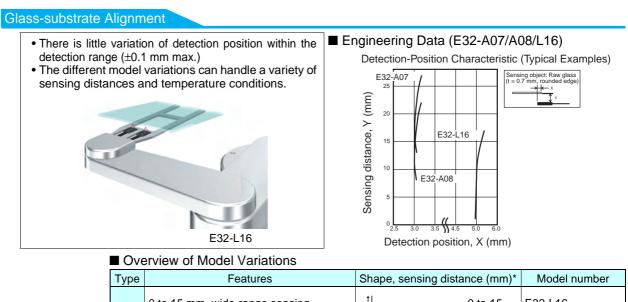
The presence/absence of liquid is detected using the refractive properties of light. More specifically, it utilizes the fact that the difference in refractive index between the air and the tip/tube is larger than the difference between the liquid and the tip/tube.

Overview of Model Variations

E32-D82F1

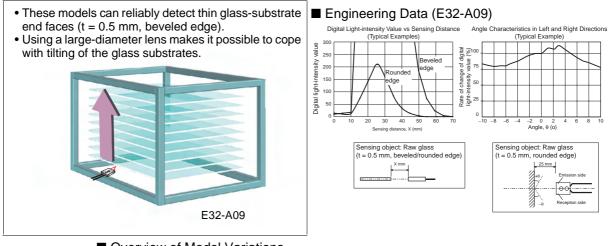
Туре	Features	Shape, sensing distance (mm)*	Model number
ting	Light ON when liquid is present (ideal for checking lower limits)	Applicable tube: Transparent tube with a diameter of 3.2, 6.4, or 9.5 mm and a recommended wall thickness of 1 mm	E32-A01
Tube-mounting	Light ON when liquid is absent (ideal for checking for overflow)	Applicable tube: Transparent tube with a diameter in the range 6 to 13 mm and a recommended wall thickness of 1 mm	E32-A02
Tub	No restriction on tube diameter, resis- tant to bubbles and drops of water	Applicable tube: Transparent tube (no re- striction on diameter)	E32-D36T
Liquid- contact	Heat-resistant up to 200°C, shape pre- vents liquid buildup	Liquid-contact model	E32-D82F1

Application-specific Models



тур	Features	Snape, sensing dista	nce (mm)	Nodel number
e,	0 to 15 mm, wide-range sensing	<u>↑</u> ↓	0 to 15	E32-L16
reflective	Long distance consing			E32-A08
Limited-r	Long-distance sensing	<u></u>	15 to 25	E32-A07E1 E32-A07E2
	Heat-resistant up to 300°C		5 to 18	E32-L66

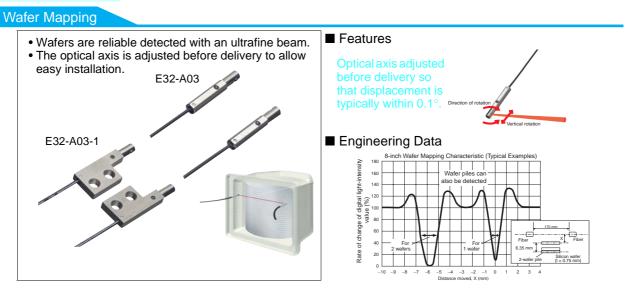
Glass-substrate Mapping



Overview of Model Variations

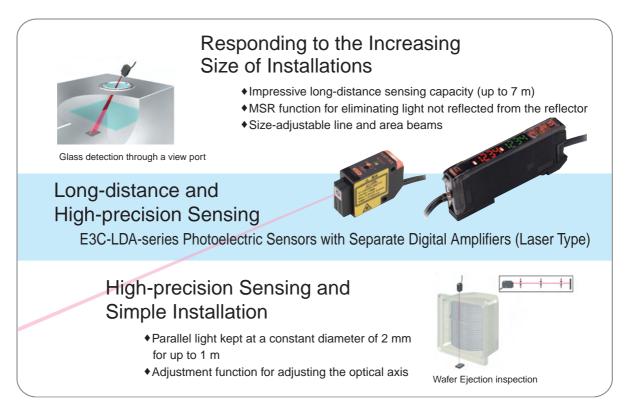
Туре	Features	Shape, sensing distance (mm)*	Model number
ed-reflective	Large-diameter lens ensures re- sistance to tilting	15 to 38 (center: 25)	E32-A09
	Heat-resistant up to 150°C	⇒ 15 to 36 (center. 25)	E32-A09H
Limited-	Heat-resistant up to 300°C	20 to 30 (center: 25)	E32-A09H2

Application-specific Models



Overview of Model Variations

Туре	Features	Shape, sensing distance (mm)*	Model number
Ę	Opening angle: 1.5°		E32-A03
h-beam	With mounting flange		E32-A03-1
Through	Opening angle: 3° ultraslim		E32-A04
É	With mounting flange	- Î Î 340	E32-A04-1



Ordering Information

Through-beam Fiber Units
*1. The values for the minimum sensing object are representative values that indicate values obtained in standard mode with the sensing distance and sensitivity set to optimum values.

*2. Free-cut Indicates models that allow free cutting.

High-resolution mode E3X-DA-S Amplifier Unit (general-purpose).

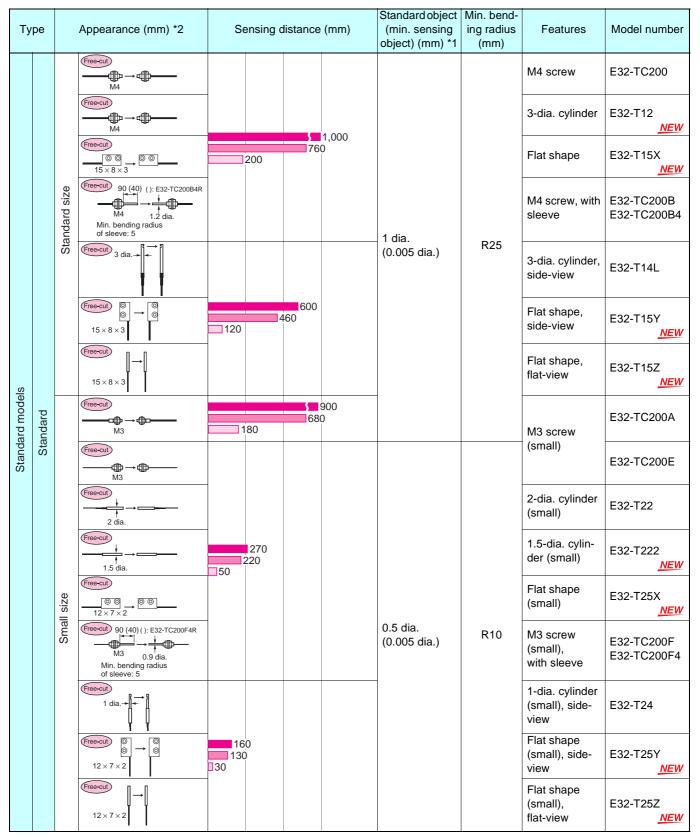
Ту	/pe	A	ppearance (mm) *2	Sensing distance (mm)	Standard object (min. sensing object) (mm) *1	Min. bend- ing radius (mm)	Features	Model number
			Free-cut M4				M4 screw	E32-T11R
			Gree-cut 3 dia.	700			3-dia. cylinder	E32-T12R
			(Free-cut) 15 × 8 × 3 (0) (0) (0) (0) (0) (0) (0) (0) (0) (0)	530			Flat shape	E32-T15XR <u>NEW</u>
		Standard size	90 (40) (): E32-TC200B4R 90 (40) (): E32-TC200B4R M4 1.2 dia. Min. bending radius of sleeve: 5	070	1 dia. (0.005 dia.)		M4 screw, with sleeve	E32-TC200BR E32-TC200B4R <u>NEW</u>
		0,	Free-cut 3 dia				3-dia. cylinder, side-view	E32-T14LR
	($ \begin{array}{c} \hline \text{Free-cut} & \textcircled{0} \\ \textcircled{0} & \rightarrow & \textcircled{0} \\ 15 \times 8 \times 3 \end{array} $	270 210 50			Flat shape, side-view	E32-T15YR <u>NEW</u>
dels	Flexible (new standard)		$Free-cut \qquad \qquad$				Flat shape, flat-view	E32-T15ZR <u>NEW</u>
Standard models	xible (nev		(Free-cut)			R R1	M3 screw (small)	E32-T21R
Stai	Fle		Free-cut 2 dia.				2-dia. cylinder (small)	E32-T22R
			Free-cut ↑ 1.5 dia.	160 130			1.5-dia. cylinder (small)	E32-T222R <u>NEW</u>
		i = i = i = i = i = i = i = i = i = i =		0.5 dia. (0.005 dia.)		Flat shape (small)	E32-T25XR <u>NEW</u>	
						M3 screw (small), with sleeve	E32-TC200FR E32-TC200F4R <u>NEW</u>	
					1-dia. cylinder (small), side-view	E32-T24R		
			50			Flat shape (small), side-view	E32-T25YR <u>NEW</u>	
							Flat shape (small), flat-view	E32-T25ZR <u>NEW</u>

Through-beam Fiber Units

*1. The values for the minimum sensing object are representative values that indicate values obtained in standard mode with the sensing distance and sensitivity set to optimum values.

*2. Free-cut Indicates models that allow free cutting.

High-resolution mode 📃 Standard mode 🦳 Super-high-speed mode *When used in combination with the E3X-DA-S Amplifier Unit (general-purpose).



Ту	pe	Aŗ	opearance (mm) *2		Sensin	g distar	nce (mm)	Standard object (min. sensing object) (mm) *1	Min. bending radius (mm)	Features	Model number
		size	$\overbrace{M4}^{Free-cut} \to C$							M4 screw	E32-T11
		Standard s	Free-cut 3 dia.	1	80	680		1 dia (0.005 dia.)		3-dia. cylinder	E32-T12B <u>NEW</u>
S	istant		$\overbrace{\begin{tabular}{c} \hline \begin{tabular}{c} \hline \begi$							Flat shape	E32-T15XB <u>NEW</u>
Standard models	Break-resistant		$ \begin{array}{c} \hline \\ \hline \\ \hline \\ \\ \hline \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ $						B R4	M3 screw (small)	E32-T21
Standa		size	Free-cut 1 2 dia.		240 00			0.5 dia		2-dia. cylinder (small)	E32-T221B <u>NEW</u>
		Small	Free-cut 1.5 dia.					(0.005 dia.)		1.5-dia. cylin- der (small)	E32-T22B
			$\overbrace{12\times7\times2}^{\text{Free-cut}}$	18 150 35						Flat shape (small)	E32-T25XB <u>NEW</u>
	Coating	Free	cut) = ∰ D→⊄ ∰ = M4	1	80	680		1 dia. (0.005 dia.)	R4	M4 screw, fluorine coating	E32-T11U
		Free					20,000*3 20,000*3 4,000	10 dia.	R25	Large built-in lens, M14 screw	E32-T17L
			4,000*4 4,000*4 5 1,500		4,000*4		1120	M4 screw	E32-TC200+ E39-F1		
dels	power	Free					4,000*4 3,700 970		R1	M4 screw, flexible fiber	E32-T11R+ E39-F1
Special-beam models	Long-distance, high-						4,000*4 3,600 930	4 dia. (0.1 dia.)	B R4	M4 screw, break-resistant	E32-T11+ E39-F1
Speci	Long-dist	Free-					4,000*4 3,400 900			Screw mount- ing, side-view	E32-T14
		Free-	Cut ————————————————————————————————————				1,700	1.4 dia.	R25	M4 screw	E32-T11L
		Free	cut ↑ 3 dia.		350		1,330	(0.01 dia.)		3-dia. cylinder	E32-T12L

Through-beam Fiber Units

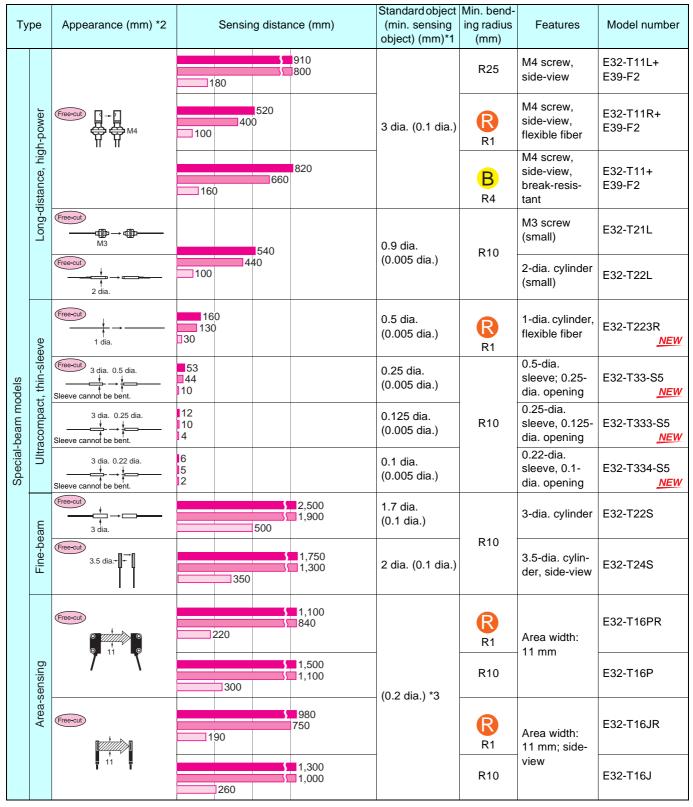
*3. The optical fiber is 10 m long on each side, so the sensing distance is 20,000 mm.*4. The optical fiber is 2 m long on each side, so the sensing distance is 4,000 mm.

Through-beam Fiber Units

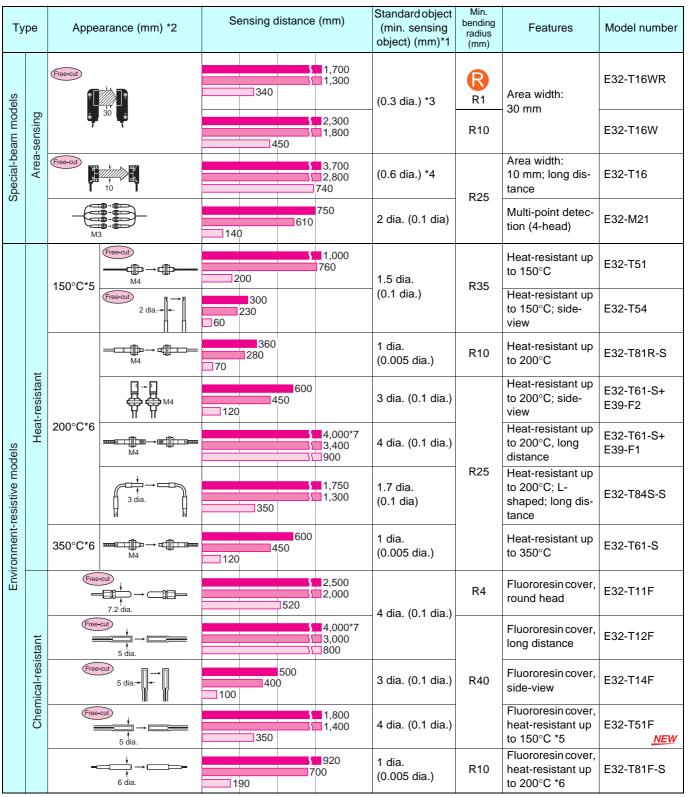
*1. The values for the minimum sensing object are representative values that indicate values obtained in standard mode with the sensing distance and sensitivity set to optimum values.

*2. (Free-cut) Indicates models that allow free cutting.

High-resolution mode 📃 Standard mode 📃 Super-high-speed mode *When used in combination with the E3X-DA-S Amplifier Unit (general-purpose).



*3. This is the value for which detection is possible within the sensing area, with the sensing distance set to 300 mm. (The sensing object is stationary.)



*4. This is the value for which detection is possible within the sensing area, with the sensing distance set to give a digital value of 1,000. (The sensing object is stationary.)

For continuous operation, use the products within a temperature range of-40°C to 130°C. The maximum temperature that can be withstood varies with the location. Refer to dimensions diagrams for details. *5

*6.

The optical fiber is 2 m long on each side, so the sensing distance is 4,000 mm. *7.

- Through-beam Fiber Units
 *1. The values for the minimum sensing object are representative values that indicate values obtained in standard mode with the sensing distance and sensitivity set to optimum values.
- *2. Free-cut Indicates models that allow free cutting.

High-resolution mode 📃 Standard mode 🦳 Super-high-speed mode *When used in combination with the E3X-DA-S Amplifier Unit (general-purpose).

Ту	/pe	Appearance (mm) *2	Sensing distance (mm)	Standard object (min. sensing ob- ject) (mm) *1	Min. bending radius (mm)	Features	Model number
		\bigcirc	260 200 50	1.2 dia. (0.01 dia.)		M4 screw, heat- resistant up to 120°C	E32-T51V 1M
e models	stant		260	4 dia. (0.1 dia.)	- R30	M4 screw, heat- resistant up to 120°C, long dis- tance	E32-T51V 1M+ E39-F1V
t-resistiv	Vacuum-resistant	\bigcirc	210 130 35	1.2 dia. (0.01 dia.)		L-shaped, heat- resistant up to 120°C	E32-T54V 1M
Environment-resistive models	Vacı		660 500	4 dia. (0.1 dia.)		L-shaped, heat- resistant up to 120°C, long dis- tance	E32-T54V 1M+ E39-F1V
		P	480 480	2 dia. (0.1 dia.)	R25	L-shaped, heat- resistant up to 200°C, long dis- tance	E32-T84SV 1M

Flanges

Appearance (mm)	Туре	Model number
	4-channel flange	E32-VF4
	1-channel flange	E32-VF1

Fiber Units for Atmospheric-pressure Side

Appearance (mm)	Туре	Model number
(Free-cut	Amplifier-Flange Connection Fiber	E32-T10V 2M

Lens Units

Appear- ance (mm)	Туре	Quan- tity	Remarks
Ĩ	E39-F1V	2	Long-distance Lens Unit Can be used for the E32- T51V and the E32-T54V.

Mounting Brackets

Appear- ance (mm	n) Type	Quan- tity	Remarks
A	E39-L54V	2	Can be used for the E32- T54V.

Ordering Information

Fiber Units with Reflective Sensors

- *1. The sensing distances are for white paper.
- *2. The values for the minimum sensing object are representative values that indicate values obtained in standard mode with the sensing distance and sensitivity set to optimum values.
- *3. Free-cut Indicates models that allow free cutting.

High-resolution mode 📃 Standard mode 🦳 Super-high-speed mode *When used in combination with the E3X-DA-S Amplifier Unit (general-purpose).

Ту	pe	Ap	opearance (mm) *3	Sensing distance (r	mm) *1	(Min. sensing object) (mm) *2	Min.bending radius (mm)	Features	Model number
								M6 screw	E32-D11R
			Gree-cut	300 170				3-dia. cylinder	E32-D12R
		e	Free-cut	50				Flat shape	E32-D15XR <u>NEW</u>
		Standard size	Free-cut Sleeve can- not be bent. M6 2.5 dia.					M6 screw, with sleeve	E32-DC200BR E32-DC200B4R <u>NEW</u>
		Sta	Free-cut 6 dia.+	80 45 14				6-dia. cylinder, side-view	E32-D14LR
	(p.	1	$ \begin{array}{c} \bullet \\ \hline \bullet \\ \bullet \\ 15 \times 10 \times 3 \end{array} \begin{array}{c} \bullet \\ \bullet \\ \bullet \\ \bullet \\ \bullet \end{array} $	70				Flat shape, side-view	E32-D15YR <u>NEW</u>
models	Flexible (new standard)		Free-cut 15 × 10 × 3	40]12				Flat shape, flat-view	E32-D15ZR <u>NEW</u>
Standard models	exible (ne		(Free-cut) → → M4		(0.0	(0.005 dia.)	R1	M4 screw (small)	E32-D211R <u>NEW</u>
0)	Ε		Free-cut					M3 screw (small)	E32-D21R
			Free-cut	50 30 8				3-dia. cylinder (small)	E32-D22R
		size	Free-cut 12 × 8 × 3					Flat panel (small)	E32-D25XR <u>NEW</u>
		Small s	Free-cut Min. bending radius of sleeve: 5					M3 screw (small), with sleeve	E32-DC200FR E32-DC200F4R <u>NEW</u>
			Free-cut	26 15 4				2-dia. cylinder (small), side-view	E32-D24R
			$ \begin{array}{c} \hline \\ \hline \\ \hline \\ \hline \\ 12 \times 8 \times 2 \end{array} \qquad \qquad$	14				Flat shape (small), side-view	E32-D25YR <u>NEW</u>
			$Free-cut 12 \times 8 \times 2$	2				Flat shape (small), flat-view	E32-D25ZR <u>NEW</u>

Fiber Units with Reflective Sensors

- *1. The sensing distances are for white paper.
 *2. The values for the minimum sensing object are representative values that indicate values obtained in standard mode with the sensing distance and sensitivity set to optimum values.
- *3. (Free-cut) Indicates models that allow free cutting.

High-resolution mode E3X-DA-S Amplifier Unit (general-purpose).

Ту	/pe		Appearance (mm) *3	Ser	nsing di	istance	(mm) *1	(Min. sensing object) (mm) *2	Min. bending radius (mm)	Features	Model number
			Free-cut	90	300	500				M6 screw	E32-DC200
			Free-cut	70	40 230	0				3-dia. cylinder	E32-D12
			(Free-cut) 15 × 10 × 3			500			R25	Flat shape	E32-D15X <u>NEW</u>
		Standard size	$(): E32-DC200B4 \xrightarrow{90 (40)} \\ \downarrow \\ Sleeve cannot \\ M6 2.5 dia. \\ \hline$	90	300					M6 screw, with sleeve	E32-DC200B E32-DC200B4
		0)	€ dia.+	20 110 36	00					6-dia. cylinder, side-view	E32-D14L
	Standard		$\begin{array}{c} \hline \text{Free-cut} & \textcircled{0} \\ \textcircled{0} \\ 15 \times 10 \times 3 \end{array} \end{array} \xrightarrow{\leftarrow}$	1	70					Flat shape, side-view	E32-D15Y <u>NEW</u>
odels			Free-cut 15 × 10 × 3	30						Flat shape, flat-view	E32-D15Z <u>NEW</u>
Standard models			(Free-cut) → → → M4					(0.005 dia.)		M4 screw (small)	E32-D211 <u>NEW</u>
Sta			(Free-cut) → M3							M3 screw (small)	E32-DC200E
			Free-cut → → → 3 dia.	130 80						3-dia. cylinder (small)	E32-D22 <u>NEW</u>
		ze	(Free-cut) 12 × 8 × 2	22						Flat shape (small)	E32-D25X <u>NEW</u>
		Small siz	(): E32-DC200F4 90 (40) (): E32-DC200F4 91 (40) Min. bending ra- M3 1.2 dia. dius of sleeve: 5	32-DC200F4 90 (40) + ending ra- ^{M3} 1.2 dia.			R10	M3 screw (small), with sleeve	E32-DC200F E32-DC200F4		
			Free-cut → +2 dia. 50 30 8		_		2-dia. cylinder (small), side-view	E32-D24			
			•	35 20						Flat shape (small), side-view	E32-D25Y <u>NEW</u>
			Free-cut 12 × 8 × 2	120 16						Flat shape (small), flat-view	E32-D25Z <u>NEW</u>

Min. (Min. sensing bending Туре Appearance (mm) *3 Sensing distance (mm) *1 Features Model number object) (mm) *2 radius (mm) Free-cut Standard size E32-D11 M6 screw ∎∰⊐⇒ 300 M6 170 Free-cut 50 ____ 15×10×3 Flat shape E32-D15XB NEW Free-cut M4 screw Break-resistant E32-D21B ∰r M4 (small) 110 70 Free-cut 20 Standard models 3-dia. cylinder B (0.005 dia.) E32-D221B ______ ↔ ______3 dia. (small) NEW R4 Small size Free-cut M3 screw E32-D21 ∰ M3 (small) 50 30 8 1.5-dia. cylinder E32-D22B (small) 1.5 dia. Free-cut 85 Flat shape 50 E32-D25XB $\begin{array}{c} \textcircled{0} \textcircled{0} \\ 12 \times 8 \times 2 \end{array}$ (small) 115 NEW Free-cut Coating 300 M6 screw, U ∄⊡≒ (0.005 dia.) E32-D11U 170 fluorine coating M6 50 R4 Free-cut Large built-in 40 to 1,000 40 to 700 B 00 lens, screw E32-D16 ⇆ ---Long-distance, high-power 40 to 240 mounting 17.5 R4 Free-cut 650 R25 E32-D11L 400 M6 screw dp⇒ 110 M6 Free-cut M4 screw E32-D21L Special-beam models ∰ **⇒** M4 210 R10 130 Free-cut 35 3-dia. cylinder E32-D22L ₽≒ 3 dia. (0.005 dia.) Ultracompact, thin-sleeve Free-cut 25 0.8-dia. sleeve E32-D33 -⇒ 16 3 dia. 0.8 dia. Sleeve cannot be bent. 4 R4 5 0.5-dia. sleeve E32-D331 3 2 dia. 0.5 dia. Sleeve cannot be bent. 0.8

Fiber Units with Reflective Sensors

Fiber Units with Reflective Sensors

- *1. The sensing distances are for white paper.
 *2. The values for the minimum sensing object are representative values that indicate values obtained in standard mode with the sensing distance and sensitivity set to optimum values.
- *3. (Free-cut) Indicates models that allow free cutting.

High-resolution mode E3X-DA-S Amplifier Unit (general-purpose).

Ту	ре	Appearance (mm) *3	Sensing distance (mm) *1	(Min. sensing object) (mm) *2	Min. bending radius (mm)	Features	Model number
			250 150 45		R R4	M6 screw	E32-CC200R <u>NEW</u>
		بریپ M6	500 300 90				E32-CC200
		Free-cut	250 150 45			3-dia. cylinder	E32-D32L
		Free-cut	120			M3 screw (small)	E32-C31
		Free-cut 2 dia.	75]22			2-dia. cylinder (small)	E32-D32
	nall-spot		6 to 15 mm; spot diameter: 0.1 to 0.6 mm		R25	Small spot (variable)	E32-C42+ E39-F3A
	Coaxial, small-spot	and a second sec	Spot diameter of 0.5 to 1 mm at distances in the range 6 to 15 mm	(0.005 dia.)			E32-D32+ E39-F3A
n models	0	- Alas	Spot diameter of 0.1 mm at 7 mm			Small spot	E32-C41+ E39-F3A-5
Special-beam models		Spot diameter of 0.5 mm at Free-c		-			E32-C31+ E39-F3A-5
Spe			Spot diameter of 0.2 mm at 17 mm			Long distance, small spot	E32-C41+ E39-F3B
		And a start	Spot diameter of 0.5 mm at 17 mm				E32-C31+ E39-F3B
		Free-cut 4-dia. spot	Spot diameter of 4 mm max. at distanc- es in the range 0 to 20 mm			Long-distance sensing, parallel light	E32-C31+ E39-F3C
	Area-sensing	Free-cut	250 150 45	(0.005 dia.)	B R4	Beam width: 11 mm	E32-D36P1
		M6 E39-R3 Reflector	10 to 250 10 to 250 10 to 250 10 to 250	(0.1 dia.)	R10	M6 screw	E32-R21+ E39-R3 (Attached)
	Retroreflective	E39-R3 Reflector	150 to 1,500 150 to 1,500 150 to 1,500	(0.2 dia.)	R25	Screw mounting, long distance	E32-R16+ E39-R1 (Attached)

Ту	pe	Appea	arance (mm) *3	Sei			(Min. sensing object) (mm) *2	Min. bending radius (mm)	Features	Model number	
		Free-cut		3.3					R25	Small level dif- ferences, high power, side-view	E32-L25
		Free-cut		3.3 3.3					1120 -		E32-L25A
odels	ective	Free-cut		0 to 4 0 to 4 0 to 4						Ultracompact, flat-view	E32-L24S
Special-beam models	Limited-reflective	Free-cut		2 to 6 (center: 4 center: 4 center: 4	Ó		(0.005 dia.)) R10	Heat resistant up to 105°C *4, top-view	E32-L24L
Special	Lir	Free-cut		5.4 to 9) (center:) (center:) (center:	7.2)		-		Heat resistant up to 105°C *4, top-view	E32-L25L
		1↓		4 to 10 4 to 10 4 to 10					R25	Heat resistant up to 200°C, flat- view	E32-L86 <u>NEW</u>
		Free-cut		0 to 15 0 to 15 0 to 12						Wide-range sensing, flat- view	E32-L16
	ant	150°C*5	Free-cut	72	40 230	0			R35	Heat resistant up to 150°C	E32-D51
odels	Heat-resistant	200°C*6	∰•≒ M6	15	0			(0.005 dia.)	R10	Heat resistant up to 200°C	E32-D81R-S E32-D81R
sistive m	Η	350°C*6	<i>‱‱</i> → M6	27					R25	Heat resistant up to 350°C	E32-D61-S E32-D61
Environment-resistive models		400°C*6	M4 1.25 dia. Min. bending radius of sleeve: 10	100 60 18					1120	Heat resistant up to 400°C, with sleeve	E32-D73-S E32-D73
Enviro	sistant	Free-cut	6 dia.	16 95 30	50					Fluororesin cov- er, long distance	E32-D12F
	Chemical-resistant	Free-cut	T ←6 dia.	70 40 10				(0.005 dia.)	dia.) R40	Fluororesin cov- er, side-view	E32-D14F <u>NEW</u>

Fiber Units with Reflective Sensors

*4. For continuous operation, use the products within a temperature range of -40° C to 90° C.

*5. For continuous operation, use the products within a temperature range of -40° C to 130° C.

*6. The maximum temperature that can be withstood varies with the location. Refer to dimensions diagrams for details.

Ordering Information

Application-specific Fiber Units

*1. The values for the minimum sensing object are representative values that indicate values obtained in standard mode with the sensing distance and sensitivity set to optimum values.

*2. Free-cut Indicates models that allow free cutting.

High-resolution mode 📃 Standard mode 🧾 Super-high-speed mode *When used in combination with the E3X-DA-S Amplifier Unit (general-purpose).

Ту	pe	Appearance (mm) *2	Sensing distance (mm)	Standard object (min. sensing object) (mm)*1	Min. bend- ing radius (mm)	Features	Model number
	tection	Free-cut	10 10 10	4 dia. (0.1 dia.)	R25	Slot sensor (no ad- justment of optical axis required)	E32-G14
	Label-detection		4,500 3,400 900		1123	Screw mounting, side-view	E32-T14
		Free-cut	Applicable tube: Transparent tube in the range 8 to 10 mm and a rec thickness of 1 mm		R10	Compact	E32-L25T
	L	Free-cut	Applicable tube: Transparent tube (diameter)	(no restriction on		No restriction on tube diameter, re- sistant to bubbles and drops of water	E32-D36T <u>NEW</u>
	Liquid-level detection	(Free-cut) (e) (e)	Applicable tube: Transparent tube of 3.2, 6.4, or 9.5 mm and a recom thickness of 1 mm		R4	Light ON when fluid is present, resistant to bubbles and drops of water Light ON when fluid	E32-A01
dels	Liquid-le	(Free-cut)	Applicable tube: Transparent tube with a diameter in the range 6 to 13 mm and a recommended wall thickness of 1 mm				E32-A02
Application-specific models			Liquid-contact models	R40	Heat resistant up to 200°C, fluororesin cover	E32-D82F1 E32-D82F2	
Appli	ent		0 to 15 10 to 15 10 to 12			Variation of detec- tion position within the detection range: 0.2 mm	E32-L16
	bstrate-alignment		10 to 20 10 to 20	Soda glass with reflection	R25		E32-A08
	s-substra		15 to 25 15 to 25	factor of 7%			E32-A07E1 E32-A07E2 <u>NEW</u>
	Glass-su		15 to 18 15 to 18 15 to 15		R25	Heat resistant up to 300°C *4, *5	E32-L66
	napping	Edge of states with a state st	Edge of soda	R25	Resistant to tilting	E32-A09 <u>NEW</u>	
	Glass-substrate-mapping		15 to 38 (center: 25)	glass with re- flection factor of 7% (t = 0.5 mm, rounded	R35	Heat resistant up to 150°C *3	E32-A09H <u>NEW</u>
	Glass-s		20 to 30 (center: 25) 20 to 30 (center: 25)	edge)	R25	Heat resistant up to 300°C *4, *5	E32-A09H2 <u>NEW</u>

*3. For continuous operation, use the products within a temperature range of -40°C to 130°C.
*4. The maximum temperature that can be withstood varies with the location. Refer to dimensions diagrams for details.
*5. These values are based on the assumption that there are no repeated sudden changes in temperature.

These values are based on the assumption that there are no repeated sudden changes in temperature.

Ту	pe	Appearance (mm) *2	Sensing distance (mm)	Standard object (min. sensing object) (mm)*1	Min. bend- ing radius (mm)	Features	Model number
		Gree-cut) 3 dia+	1,150		R R1	Opening angle: 1.5°; optical axis adjusted before delivery	E32-A03
nodels		Free-cut) 3 dia	250	2 dia. (0.1 dia.)		Opening angle: 1.5°; with mounting flange; optical axis adjusted before de- livery	E32-A03-1 <u>NEW</u>
specific m	Wafer-mapping	Free-cut 3.5 dia.+ +	350 1,750 1,300			Long distance; opening angle: 6°	E32-T24S
Application-specific models	Wafer-	Pree-cut) 2 dia. → +			R10	Ultraslim (t = 2 mm); opening angle: 3°; optical axis adjusted before delivery	E32-A04
1			460	1.2 dia. (0.1 dia.)		Ultraslim (t = 2 mm); opening angle: 3°; with mounting flange; optical axis adjusted before de- livery	E32-A04-1 <u>NEW</u>

Application-specific Fiber Units

Accessories

*1. The values for the minimum sensing object are representative values that indicate values obtained in standard mode with the sensing distance and sensitivity set to optimum values.

Lens Units

				Sensir	ng distance	(mm)	Standardobject		
Ту	pe	Appearance	Applicable Fiber Units	High-res- olution mode	Standard mode	Super- high- speed	(min. sensing object) (mm) *1	Features	Model number
	s		E32-T11L	4,000*2	3,200	840			
	Unit		E32-TC200	4,000*2	4,000*2	1,500		Long-distance	E39-F1
	-ens		E32-T11R	4,000*2	3,700	970		sensing; open-	
	nce l	┎╡╬═┛╶┿╶╚═╬╤┑	E32-T11	4,000*2	3,600	930	4 dia. (0.1 dia.)	ing angle: 5°C to 40°C (heat	
	dista		E32-T11U	4,000*2	3,600	930	resistant up to		
	Long-distance Lens Units		E32-T81R-S	2,650	2,100	520		200°C)	
Through-beam Lens Units	Ľ		E32-T61-S	4,000*2	3,400	900			
ens l			E32-T11L	910	800	180			
m Lé			E32-TC200	840	700	160			
I-bea	lits		E32-T11R	520	400	100		Side-view,	
hguo	Side-view Units	Å Å	E32-T11	820	660	160	3 dia. (0.1 dia.)	space-saving (heat resistant	E39-F2
Thr	-viev	ΠП	E32-T11U	820	660	160		up to 200°C)	
	Side	11 11	E32-T81R-S	360	280	70			
			E32-T61-S	600	450	120			
	Reflection Units		E32-T11L E32-TC200 E32-T11R E32-T11 E32-T11U E32-T81R-S E32-T61-S					Long distance reflection (heat resistant up to 200°C)	E39-F3
			E32-C42		eter variabl tances in th		nge 0.1 to 0.6 to 15 mm	Small spot	E39-F3A
Ņ		1 and 1	E32-D32	•	eter variabl es in the rai		nge 0.5 to 1 mm 5 mm	(variable)	E39-F3A
Unit	nits	all and the second s	E32-C41	0.1-dia. sp	oot at a dist	ance of 7 n	nm	Small spot	E39-F3A-5
Lens	ns U	ALC: NO PORT	E32-C31	0.5-dia. sp	oot at a dist	ance of 7 n	nm	Ciliai opor	20010/10
Reflective Lens Units	Small-spot Lens Units		E32-C41	0.2-dia. sp	oot at a dist	ance of 17	mm	Long distance,	E39-F3B
eflec	ll-spc	19 19	E32-C31	0.5-dia. sp	oot at a dist	ance of 17	mm	small spot	L99-L9D
R	Smal	and the second s	E32-C31 E32-C41	Spot diam range 0 to		m max. at o	distances in the	Long-distance sensing, paral- lel light	E39-F3C

*2. The optical fiber is 2 m long on each side, so the sensing distance is 4,000 mm.

Accessories

Protective Spiral Tube

Appearance	Application	Applicable Fiber Units	Tube length	Model number				
		M3-screw models E32-D21□ E32-DC200E E32-DC200F□ E32-C31		E32-D21 E32-DC200E E32-DC200F	E32-D21□ E32-DC200E E32-DC200F□	E32-D21□ E32-DC200E E32-DC200F□	500 mm 1 m	E39-F32A5 E39-F32A
		M3-screw models E32-T21□	500 mm	E39-F32B5				
	E32-T2 II (Except the E32-T21R.) E32-TC200E E32-TC200F Fiber protection M4-screw models E32-TC200 E32-TC200	(Except the E32-T21R.) E32-TC200E	1 m	E39-F32B				
		E32-T11 E32-TC200 E32-TC200B	500 mm	E39-F32C5				
9			1 m	E39-F32C				
	-	M6-screw models E32-D11□	500 mm	E39-F32D5				
9		E32-DC200 E32-DC200B E32-CC200D E32-D51	1 m	E39-F32D				

Note: Before using a Protective Spiral Tube, remove the protective tube that protects the area between the head and the optical fiber provided with some models. Other Accessories

Appearance	Application	Name	Applicable Fiber Units	Remarks	Model number
	Used to cut the fiber.	Cutter	Fiber Units that allow free cutting	Provided with applica- ble Fiber Units.	E39-F4
	Attachments for in- serting thin fibers into Amplifier Units	Thin-fiber At- tachments	Fiber Units that allow free cutting and have a 1.0-dia. sheath	 2 per set Provided with applicable Fiber Units. 	E39-F9
	Used to extend fibers.		Fiber Units that allow free cutting and have a 2.2-dia. sheath		E39-F10
	Easy-to-use, one- touch relay connec- tors	Fiber Connec- tors	Fiber Units that allow free cutting	E39-F13: Used for Fiber Units with a 2.2- dia. sheath. E39-F14: Used for Fiber Units with a 1.0- dia. sheath. E39-F15: Used for Fiber Units with a sheath diameter be- tween 1.0 and 2.2 mm.	E39-F13 E39-F14 E39-F15
	Used to bends in sleeves.	Sleeve Bend- er	E32-TC200B(4) E32-TC200F(4) E32-DC200F(4)		E39-F11

Ratings/Characteristics

Fiber Units

Туре			Standard models					
Item	Flexible							
	E32-T1□R E32-D1□R	E32-T2□R E32-D2□R	Standard	Break-resistant	Fluorine-coating			
Ambient operating temperature *1	-40°C to 70°C							
Ambient humidity *1	35% to 85%							
Fiber material	Plastic (PVC coating)	Plastic (polyethylene coating)		Plastic (PVC coating)	Plastic (fluororesin coating)			
Degree of protection	IEC standard: IP67							

Туре			Special-beam models				
Item	tem Long-distanc		Ultracompact,	Coaxial, small-spot	Fine-beam		
	All other models	E32-D16	ultrafine-sleeve	Coaxiai, smail-spot	(narrow vision field)		
Ambient operating temperature *1	-40°C to 70°C						
Ambient humidity *1	35% to 85%						
Fiber material	Plastic (polyethylene coating)	Plastic (PVC coating)	g) Plastic (combination of PVC, polyethylene, and polyolefin sheaths) Plastic (PVC coatin				
Degree of protection	IEC standard: IP67	IEC standard: IP40	IEC standard: IP67				

Туре		Special-beam models						
Item		Area-sensing	Retroreflective					
	All other models	E32-D36P1 E32-T16	E32-T16W(R)	E32-R21	E32-R16			
Ambient operating temperature *1	-40°C to 70°C		–25°C to 55°C	-40°C to 70°C -25°C to 55°C				
Ambient humidity *1	35% to 85%							
Fiber material	Plastic (PVC coating)	Plastic (polyethylene coating)	Plastic (PVC coating)	Plastic (polyethylene coating)				
Degree of protection	IEC standard: IP50 (IF	P67 for E32-T16)		IEC standard: IP67	IEC standard: IP66			

Туре		Special-beam models					
Item		Limited-reflective					
	All other models	E32-L25L E32-L24L	E32-L86				
Ambient operating temperature *1	–40°C to 70°C	–40°C to 105°C *2	-40°C to 200°C *3				
Ambient humidity *1	35% to 85%						
Fiber material	Plastic (polyethylene coating)	Glass (SUS spiral coating)					
Degree of protection	IEC standard: IP50 (IP40 for E32-L24S, E32-L16, and E32-L86)						

*1. There must be no icing or condensation within the range specified for the ambient operating temperature.

*2. For continuous operation, use the products within a temperature range of -40°C to 90°C.
*3. The maximum temperature that can be withstood varies with the location. Refer to dimensions diagrams for details.

Fiber Units

Туре		Environment-resistive models						
Item	Heat-resistant							
	E32-T5 E32-D5	E32-T8□R-S E32-D8□R-S	E32-T84S-S	E32-T6□-S E32-D6□-S	E32-D73-S			
Ambient operating temperature *1	-40°C to 150°C *4	-40°C to 200°C *3		-60°C to 350°C *3	-40°C to 400°C *3			
Ambient humidity *1	35% to 85%							
Fiber material	Plastic (fluororesin coating)	Glass (fluororesin coating)	Glass (SUS spiral coating)					
Degree of protection	IEC standard: IP67							

Туре	Environment-resistive models						
Item		Chemical-resistant		Vacuum-resistant			
	All other models	E32-T51F	E32-T81F-S	All other models	32-T84SV		
Ambient operating temperature *1	-40°C to 70°C	–40°C to 150°C *4	-40°C to 200°C *3	–25°C to 120°C	–25°C to 200°C		
Ambient humidity *1	35% to 85%						
Fiber material	Plastic (fluororesin cover)		Glass (fluororesin cover)	Glass (fluororesin coating)	Glass (SUS spiral coating)		
Degree of protection	IEC standard: IP67						

Туре	Application-specific models						
Item	Label-detection		Liquid-level detection		Wafer-mapping		
		All other models	E32-A01 E32-A02	E32-D82F			
Ambient operating temperature *1	-40°C to 70°C			-40°C to 200°C *3	–40°C to 70°C		
Ambient humidity *1	35% to 85%						
Fiber material	Plastic (polyethylene coating)		Plastic (fluororesin coating)	Fluororesin cover	Plastic (polyethylene coating)		
Degree of protection	IEC standard: IP67	IEC standard: IP50		IEC standard: IP68	IEC standard: IP50		
Other		Repeat accuracy: 1 mm max.		Repeat accuracy: 0.5 mm max.			

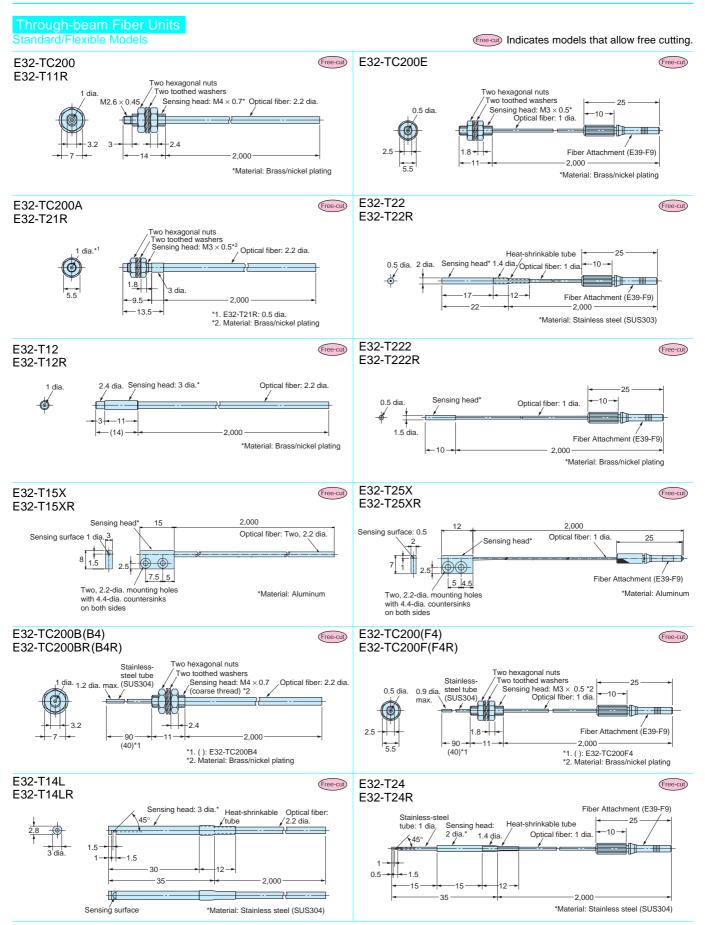
Туре	Application-specific models					
Item	Glass-substrate-alignment		Glass-substrate-mapping			
	All other models	E32-L66	E32-A09	E32-A09H	E32-A09H2	
Ambient operating temperature *1	-40°C to 70°C	0°C to 300°C *3, *5	-40°C to 70°C	–40°C to 150°C *4	-40°C to 300°C *3	
Ambient humidity *1	35% to 85%					
Fiber material	Plastic (polyethylene coating)	Glass (SUS spiral coating)	Plastic (polyethylene coating)	Plastic (fluororesin coating)	Glass (SUS spiral coating)	
Degree of protection	IEC standard: IP40					

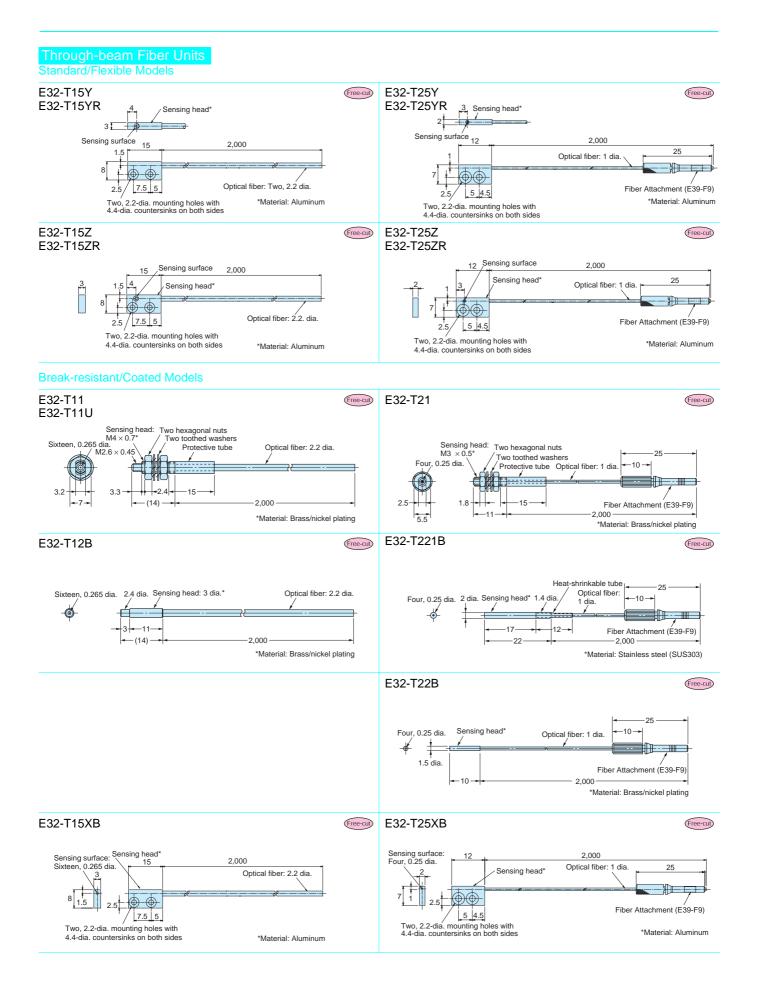
*1. There must be no icing or condensation within the range specified for the ambient operating temperature.
*2. For continuous operation, use the products within a temperature range of -40°C to 90°C.
*3. The maximum temperature that can be withstood varies with the location. Refer to dimensions diagrams for details.

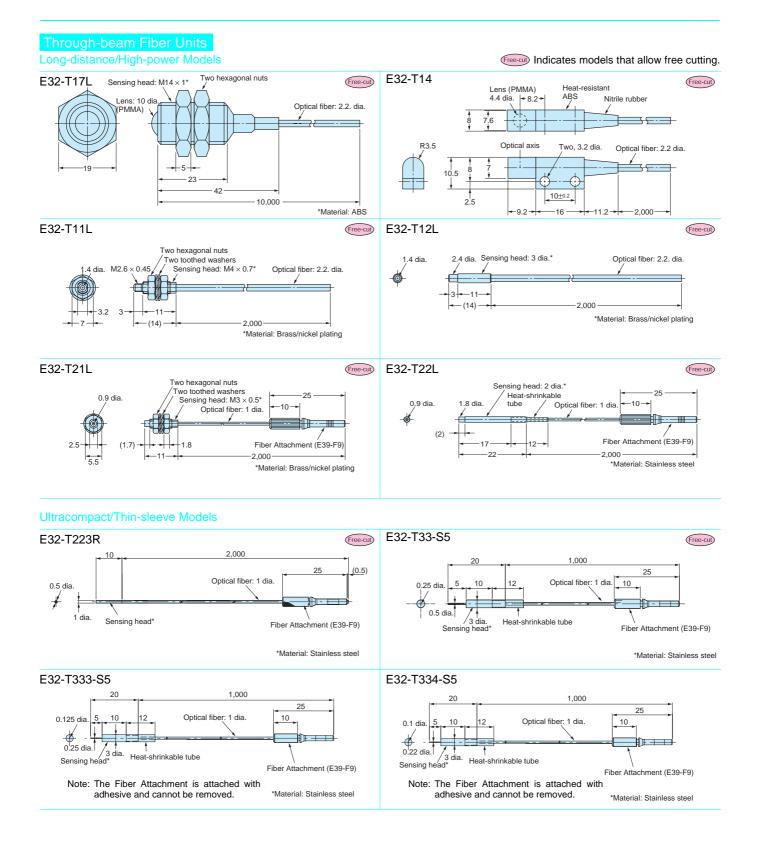
*4. For continuous operation, use the products within a temperature range of -40° C to 130° C.

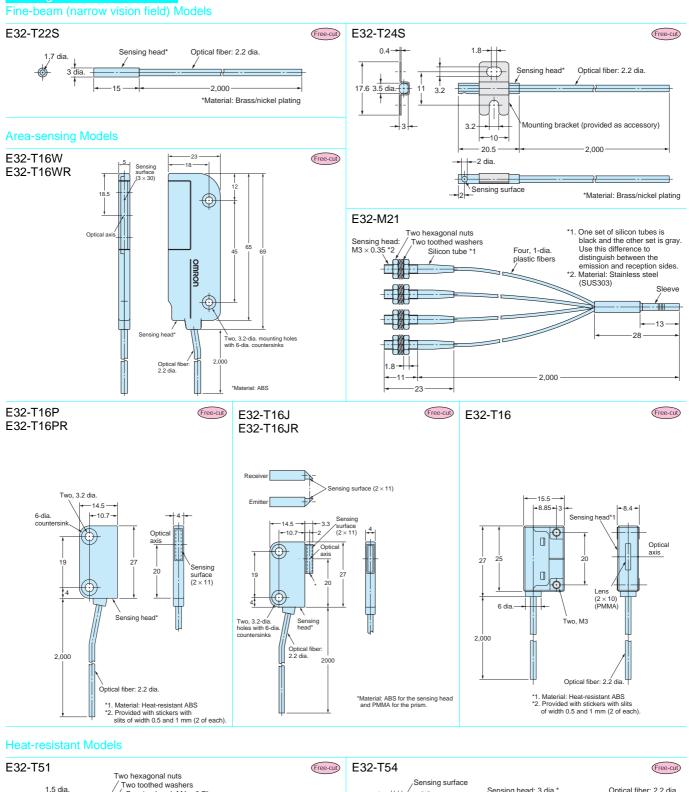
*5. These values are based on the assumption that there are no repeated sudden changes in temperature.

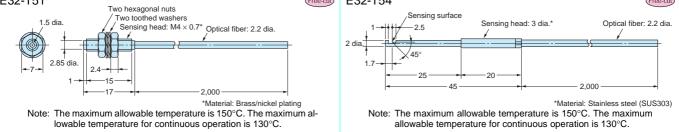
Dimensions

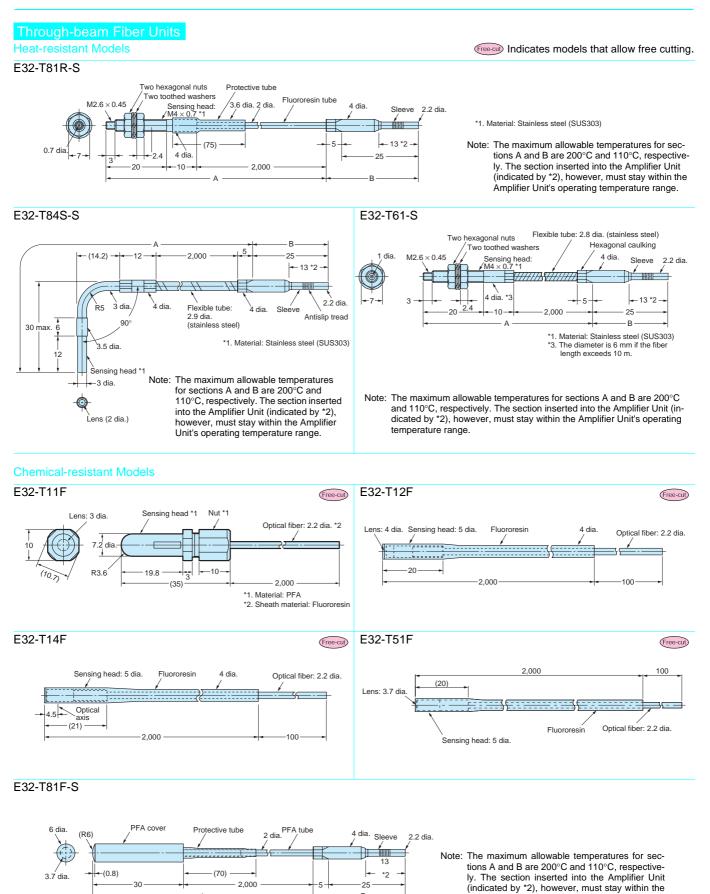








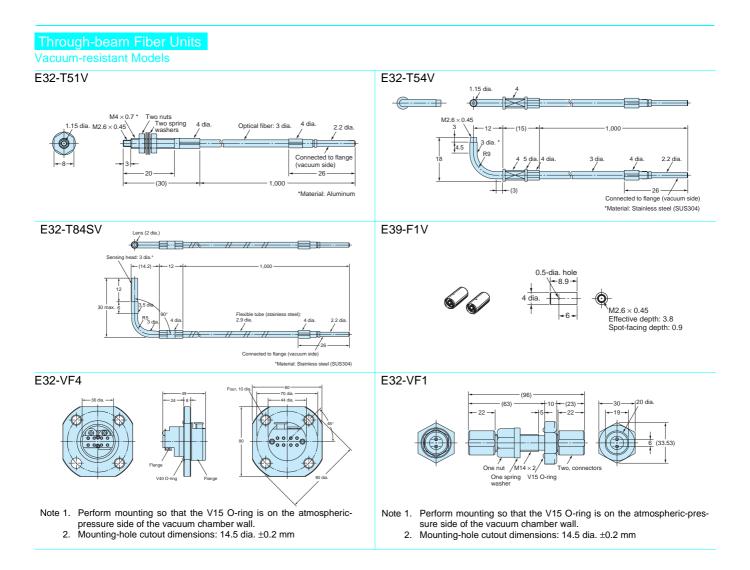




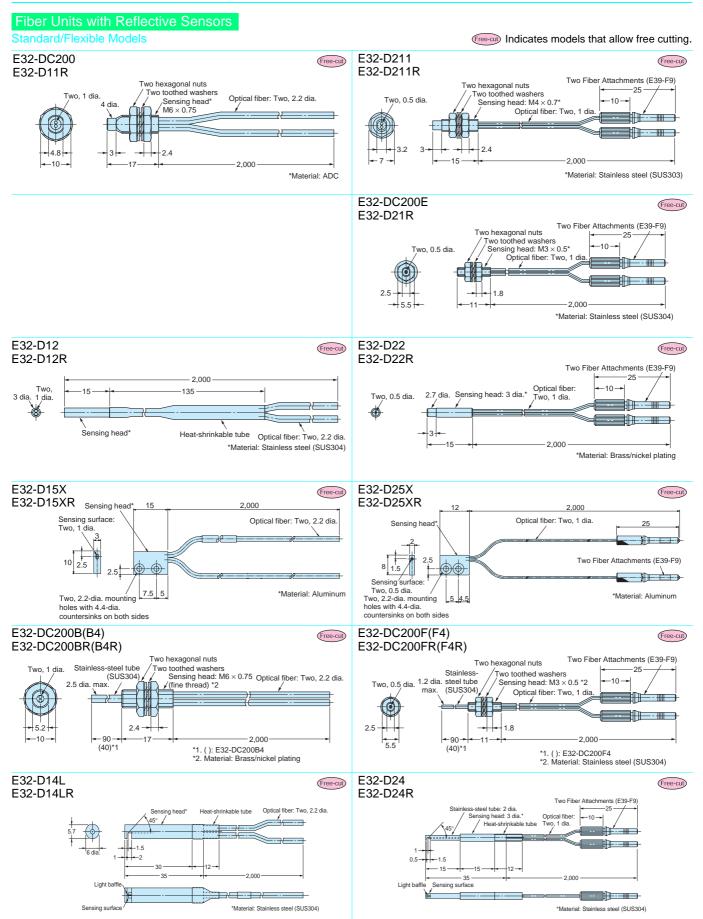
-B

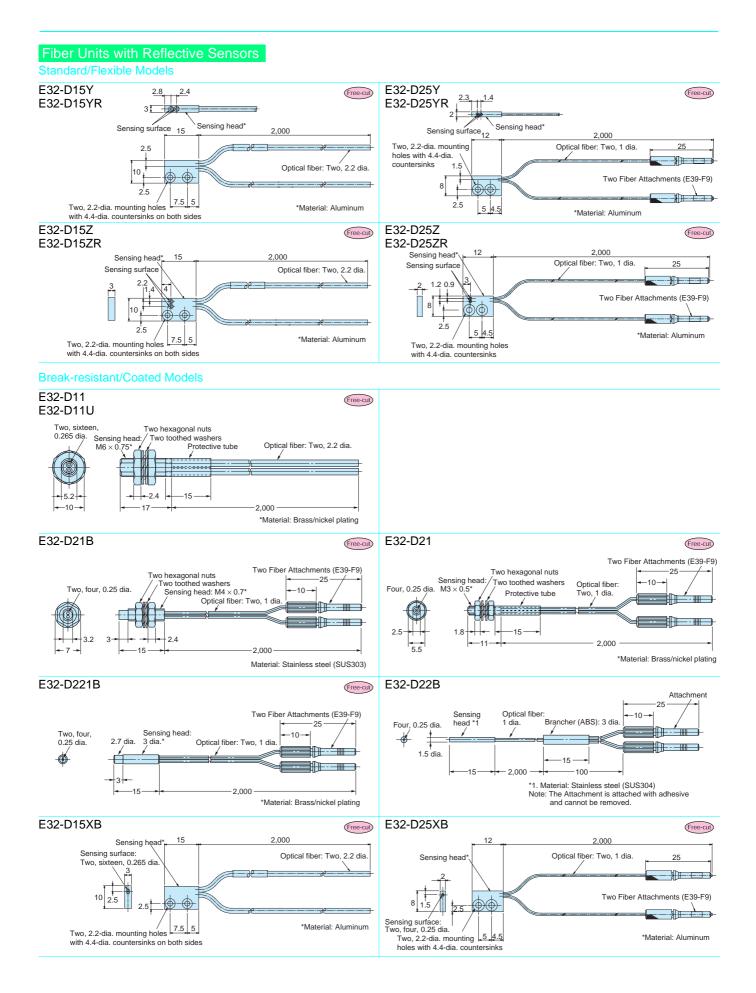
Amplifier Unit's operating temperature range.

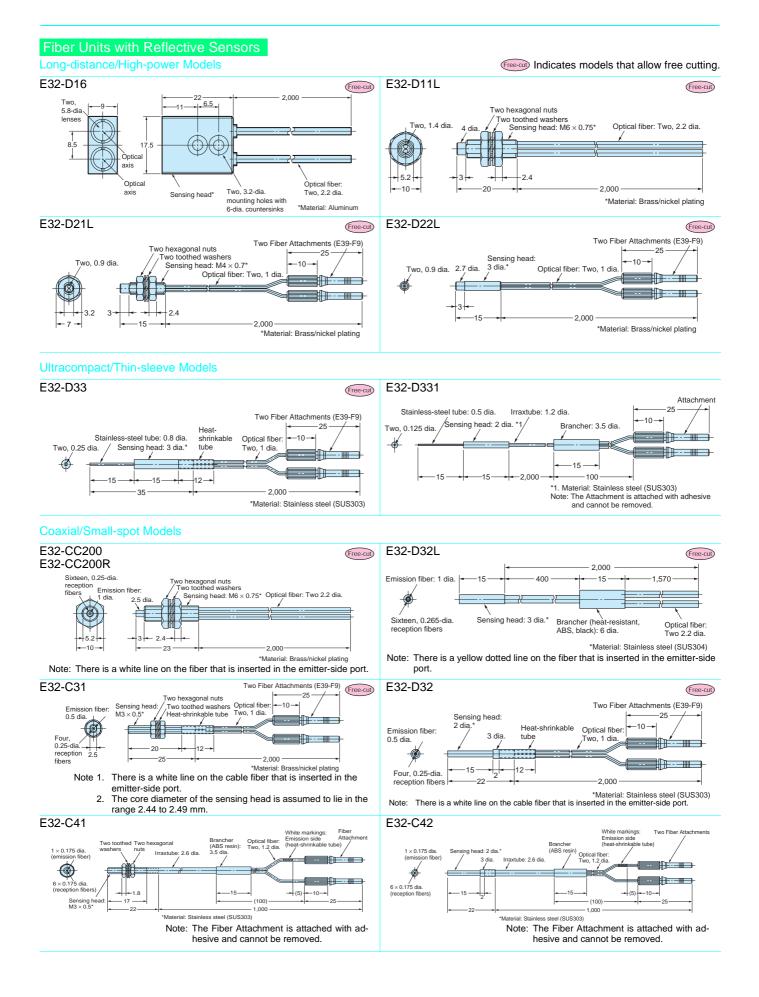
A



Dimensions



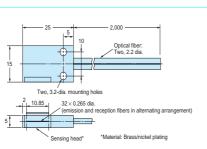






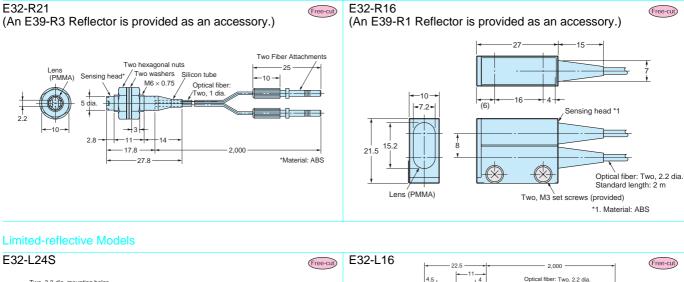




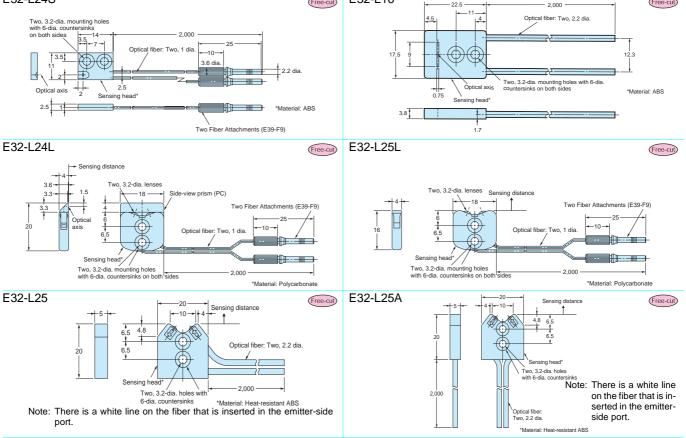


Retroreflective Fiber Units





Free-cut



omron

Fiber Units with Reflective Sensors

33.5

19 11

Optical axis

Two, 4 dia

5.5

¢ 8.9 18

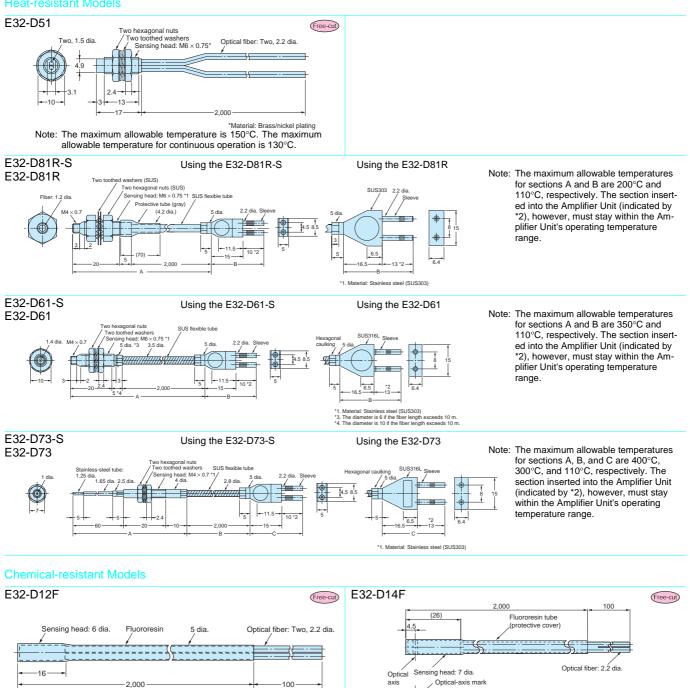
Limited-reflective Models



(Free-cut) Indicates models that allow free cutting.

Note: The maximum allowable temperatures for sections A and B are 200°C and 110°C, respectively. The section inserted into the Amplifier Unit (indicated by *2), however, must stay within the Amplifier Unit's operating temperature range.





в

25

*Material: Stainless steel

Flexible tube: 2.8 dia.*

13

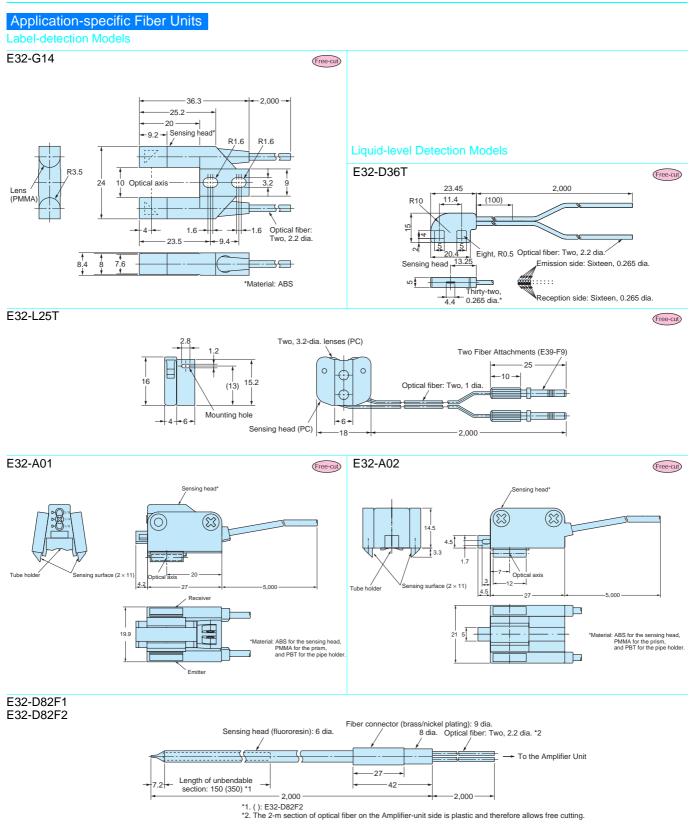
2,000

Sensing head (stainless steel)

5 (max

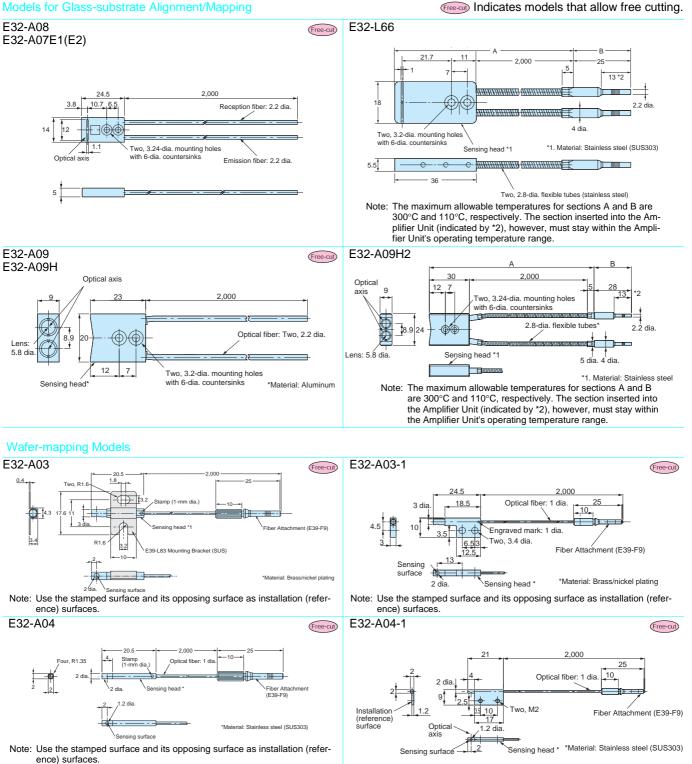
4 dia. wo, 3.2-dia. holes with 6-dia. countersinks on one side

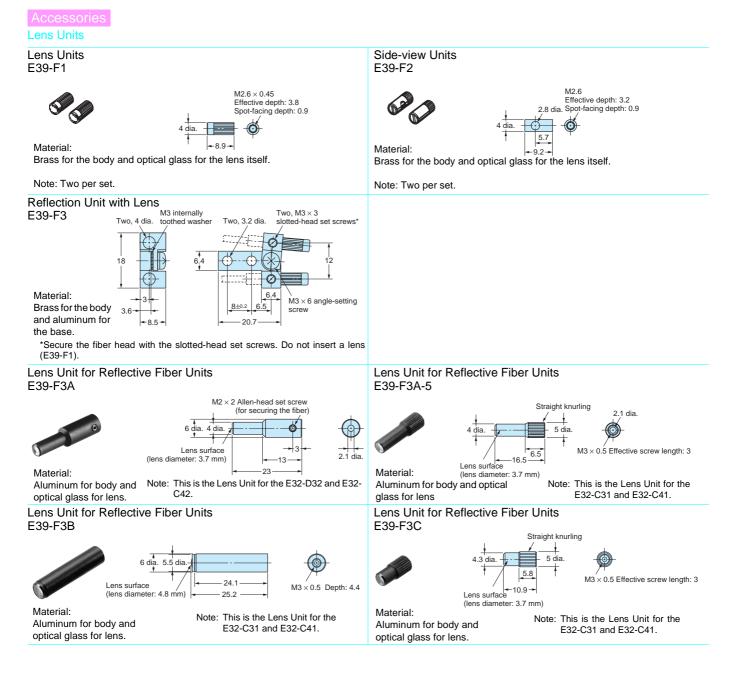
Dimensions

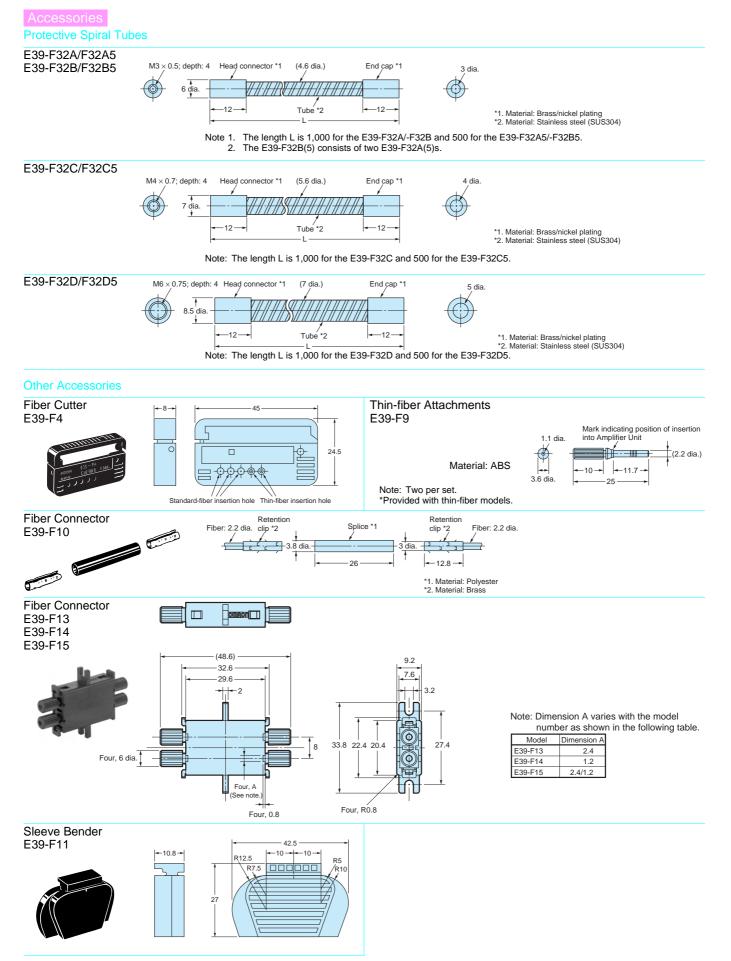


Application-specific Fiber Units









Precautions

Precautions for Correct Use

■ Fiber Units

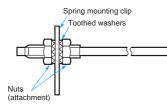
Mounting

Tightening Force

The tightening force applied to the Fiber Unit should be as follows:

Screw-mounting Model

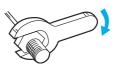
Cylindrical Model



Retaining screw (flat head or sunken head) (M3 max.)

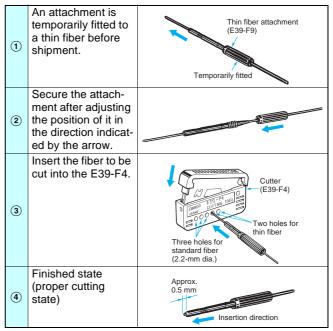
Fiber Units	Clamping torque						
M6 screw/	0.98 N·m max.						
6-mm dia. cylinder							
M3/M4 screw	0.78 N·m max.						
2-mm dia./3-mm dia. cylinder	0.29 N⋅m max.						
1.5-mm dia./1-mm dia.							
cylinder	0.2 N⋅m max.						
E32-T12F 5-mm dia.							
fluororesin model	0.78 N⋅m max.						
E32-D12F 6-mm dia.							
fluororesin model							
E32-L25A							
	Up to 5 mm to the tip: 0.49 N·m max.						
E32-M21	More than 5 mm from the tip:						
	0.78 N⋅m max.						
E32-T16	0.49 N⋅m max.						
E32-R21	0.39 N·m max.						
E32-T16W(R)							
E32-T16P(R)							
E32-T16J(R)	0.29 N·m max.						
E32-L24S	0.29 N-III IIIax.						
E32-L24L							
E32-T25L							

Use a proper-sized wrench.



Fiber Cutting Procedure

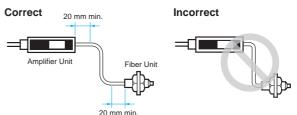
Cut a thin fiber as follows:



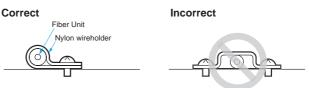
Note: Insert the fiber in the direction indicated by the arrow.

Connection

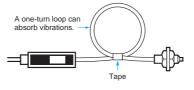
- Do not pull or press the Fiber Units. The Fiber Units have a withstand force of 9.8 N or 29.4 N maximum.
- Do not bend the Fiber Unit beyond the permissible bending radius given under Ordering Information.
- Do not bend the edge of the Fiber Units (excluding the E32-T R and E32-D R).



• Do not apply excess force on the Fiber Units.

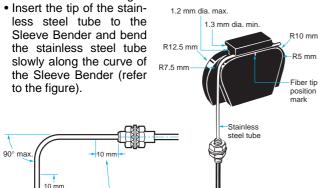


The Fiber Head could be broken by excessive vibration. To prevent this, the following is effective:



E39-F11 Sleeve Bender

• The bending radius of the stainless steel tube should be as large as possible. The smaller the bending radius becomes, the shorter the sensing distance will be.



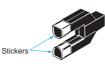
Heat-resistant Fiber Units (E32-D51 and E32-T51)

Do not bend here

- The fibers of these Units cannot be extended using the E39-F10 Fiber Connector.
- The maximum allowable temperature for continuous operation with these Units is 130°C. It is 150°C for short-term use.

E32-T14 and E32-G14

These Units may enter the light-ON state if there are reflecting objects at the ends of the lenses. In this case, attach the black stickers provided to the ends of the lenses.



Wafer Sensors (E32-L25(A))

• To ensure correct performance, insert the fiber with a white line into the emitter-side port of the Amplifier Unit.

E32-T16 and E32-T16P



E32-T16's sensing head

To use the slit provided, peel off the backing sheet, align it with the edges of the sensing surface, and attach it to the sensing head. Use the slit in applications where saturation occurs (i.e., changes in light intensity cannot be obtained) due to short sensing distances.

E32-M21

Separate the 4 fibers by distances sufficient to prevent interference.

Vacuum-resistant Fiber Units (E32-V)

Although Flanges, Fiber Units on the vacuum side, and Lens Units have been cleaned, as an extra precaution, clean these products with alcohol before use in high-vacuum environments to ensure that they are properly degreased.

Liquid-level Detection Sensors (E32-D82F)

- Secure the Fiber Unit using the unbendable section. Otherwise, the liquid-level detection position may be displaced.
- For applications in hazardous environments, install the Fiber Unit in the hazardous environment but install the Amplifier Unit in a safe environment.

Liquid-level Detection Sensors: Tube-mounting Models

- Ensure that the tube is not deformed when using a band to secure the Fiber Unit.
- Drops of water, bubbles, or haze inside the tube may cause malfunctions.

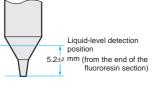
Adjustment

E32-G14

The sensing distance is short, making the incident light intensity large. This makes it impossible to teach without a workpiece. Perform teaching with and without a workpiece.

Liquid-level (E32-D82F) Detection Position

The liquid-level detection position is at a distance of 5.2±2 mm from the end of the fluororesin section. (Refer to the diagram on the right.)



The liquid-level detection position varies with the surface

tension of the liquid and the degree of wetness at the Fiber Unit's detection position.

Other Considerations

Liquid Level (E32-D82F)

- Operation may become unstable in the following cases: ① Bubbles stick to the cone of the sensing head.
- Solute is deposited on the cone of the sensing head.
 The liquid has a high viscosity.
- There are some liquids, such as milky white liquids, for which detection is not possible.
- Do not let the end of the fluororesin section bump into another object. Damage to, or deformation of, the sensing head may result in unstable operation.

Heat-resistant Fiber Units (E32-D81R, E32-D61, and E32-D73)

The pitch of the emission-side and reception-side fiber-insertion ports varies with the Amplifier Unit. Be sure to use an appropriate Fiber Unit.

Amplifier Unit	Fiber Unit
E3X-DA□-S E3X-MDA□	E32-D□-S
E3X-DA□-N E3X-NA□	E32-D

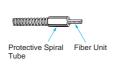
Accessories

Use of E39-R3 Reflector

- 1. Use detergent, etc., to remove any dust or oil from the surfaces where tape is applied. Adhesive tape will not be attached properly if oil or dust remains on the surface.
- 2. The E39-R3 cannot be used in places where it is exposed to oil or chemicals.

E39-F32 Protective Spiral Tubes

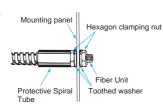
 Insert a fiber to the Protective Spiral Tube from the head connector side (screwed) of the tube.



Protective Spiral Fiber Unit

Tube

- 2. Push the fiber into the Protective Spiral Tube. The tube should be straight so that the fiber is not twisted when inserted. Then turn the end cap of the spiral tube.
- Secure the Protective Spiral Tube on a suitable place with the attached nut.

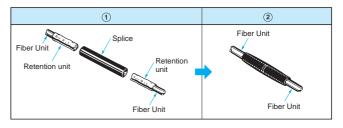


4. Use the attached saddle to secure the end cap of the Protective Spiral Tube. To secure the Protective Spiral Tube at a position other than the end cap, apply tape to the tube so that the portion becomes thicker in diameter.



E39-F10 Fiber Connector

Mount the Fiber Connector as shown in the following illustrations.



- The Fiber Units should be as close as possible when they are connected. Sensing distance will be reduced by approximately 25%
- when fibers are connected.
- Only 2.2-mm dia. fibers can be connected.

MEMO

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READ AND UNDERSTAND THIS DOCUMENT

Please read and understand this document before using the products. Please consult your OMRON representative if you have any questions or comments.

WARRANTY

OMRON's exclusive warranty is that the products are free from defects in materials and workmanship for a period of one year (or other period if specified) from date of sale by OMRON.

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The following are some examples of applications for which particular attention must be given. This is not intended to be an exhaustive list of all possible uses of the products, nor is it intended to imply that the uses listed may be suitable for the products:

- Outdoor use, uses involving potential chemical contamination or electrical interference, or conditions or uses not described in this document.
- Nuclear energy control systems, combustion systems, railroad systems, aviation systems, medical equipment, amusement machines, vehicles, safety equipment, and installations subject to separate industry or government regulations.
- Systems, machines, and equipment that could present a risk to life or property.

Please know and observe all prohibitions of use applicable to the products.

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PERFORMANCE DATA

Performance data given in this document is provided as a guide for the user in determining suitability and does not constitute a warranty. It may represent the result of OMRON's test conditions, and the users must correlate it to actual application requirements. Actual performance is subject to the OMRON Warranty and Limitations of Liability.

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It is our practice to change model numbers when published ratings or features are changed, or when significant construction changes are made. However, some specifications of the product may be changed without any notice. When in doubt, special model numbers may be assigned to fix or establish key specifications for your application on your request. Please consult with your OMRON representative at any time to confirm actual specifications of purchased products.

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ERRORS AND OMISSIONS

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PROGRAMMABLE PRODUCTS

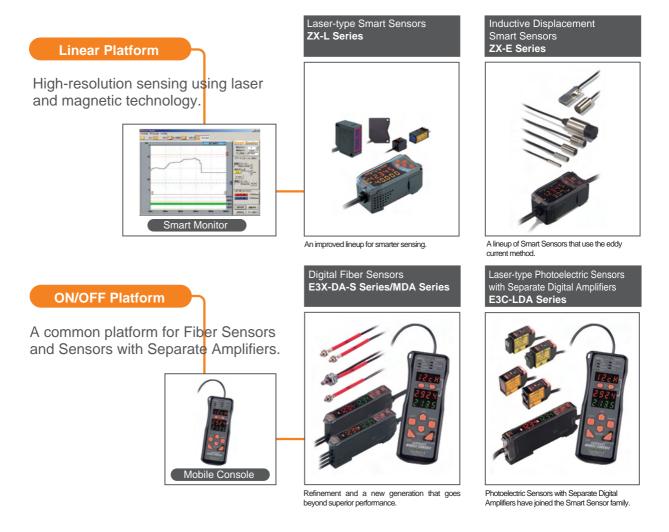
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A host of remarkable functions inside a compact body. A complete lineup of sensor heads to handle an even wider range of applications. This is the platform for OMRON's sensing technology.



This document provides information mainly for selecting suitable models. Please read the Instruction Sheet carefully for information that the user must understand and accept before purchase, including information on warranty, limitations of liability, and precautions.

Note: Do not use this document to operate the Unit.

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 (ii) Use in consumer products or any use in significant quantities.
 (iii) Energy control systems, combustion systems, railroad systems, aviation systems, medical equipment, amusement machines, vehicles, safety equip-(iv) Systems, machines and equipment, that additional industry of government regulations. (iv) Systems, machines and equipment that could present a risk to life or prop-erty. Please know and observe all prohibitions of use applicable to this Product

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- 18 <u>Miscellaneous.</u> (a) <u>Waiver</u>. No failure or delay by Omron in exercising any right and no course of dealing between Buyer and Omron shall operate as a waiver of rights by Omron. (b) <u>Assignment</u>. Buyer may not assign its rights hereunder without Omron's written consent. (c) <u>Law</u>. These Terms are governed by the law of the jurisdiction of the home office of the Omron company from which Buyer is purchasing the Products (without regard to conflict of law princi-ples). (d) <u>Amendment</u>. These Terms constitute the entire agreement between Buyer and Omron relating to the Products, and no provision may be changed or waived unless in writing signed by the parties. (e) <u>Severability</u>. If any provi-sion hereof is rendered ineffective or invalid, such provision shall not invalidate any other provision. (f) <u>Setoff</u>. Buyer shall have no right to set off any amounts against the amount owing in respect of this invoice. (a) Definitions. As used against the amount owing in respect of this invoice. (g) <u>Definitions</u>. As used herein, "<u>including</u>" means "including without limitation"; and "<u>Omron Compa-nies</u>" (or similar words) mean Omron Corporation and any direct or indirect subsidiary or affiliate thereof.

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- <u>Change in Specifications</u>. Product specifications and accessories may be changed at any time based on improvements and other reasons. It is our prac-4 or when significant construction changes are made. However, some specifica-tions of the Product may be changed without any notice. When in doubt, special part numbers may be assigned to fix or establish key specifications for your application. Please consult with your Omron's representative at any time
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For U.S. technical support or other inquiries: 800.556.6766

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